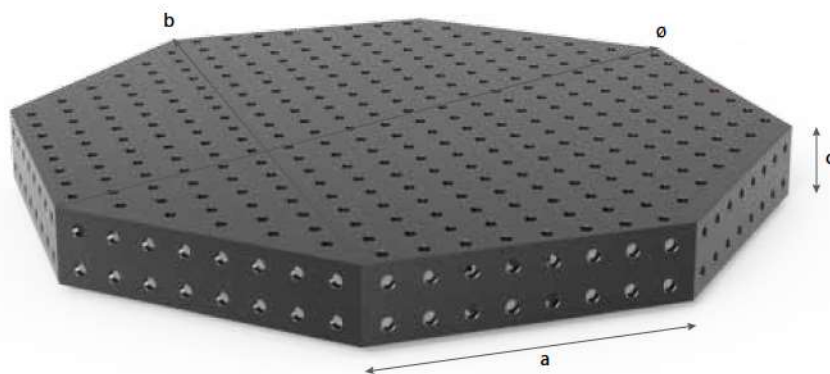**Octagonal Table with table side 100 mm**

Description:

Octagonal Table, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Professional Welding Table, due to its parallel hole pattern on all nine surfaces. Upon request the table can be adapted to the production environment, to meet individual work requirements.

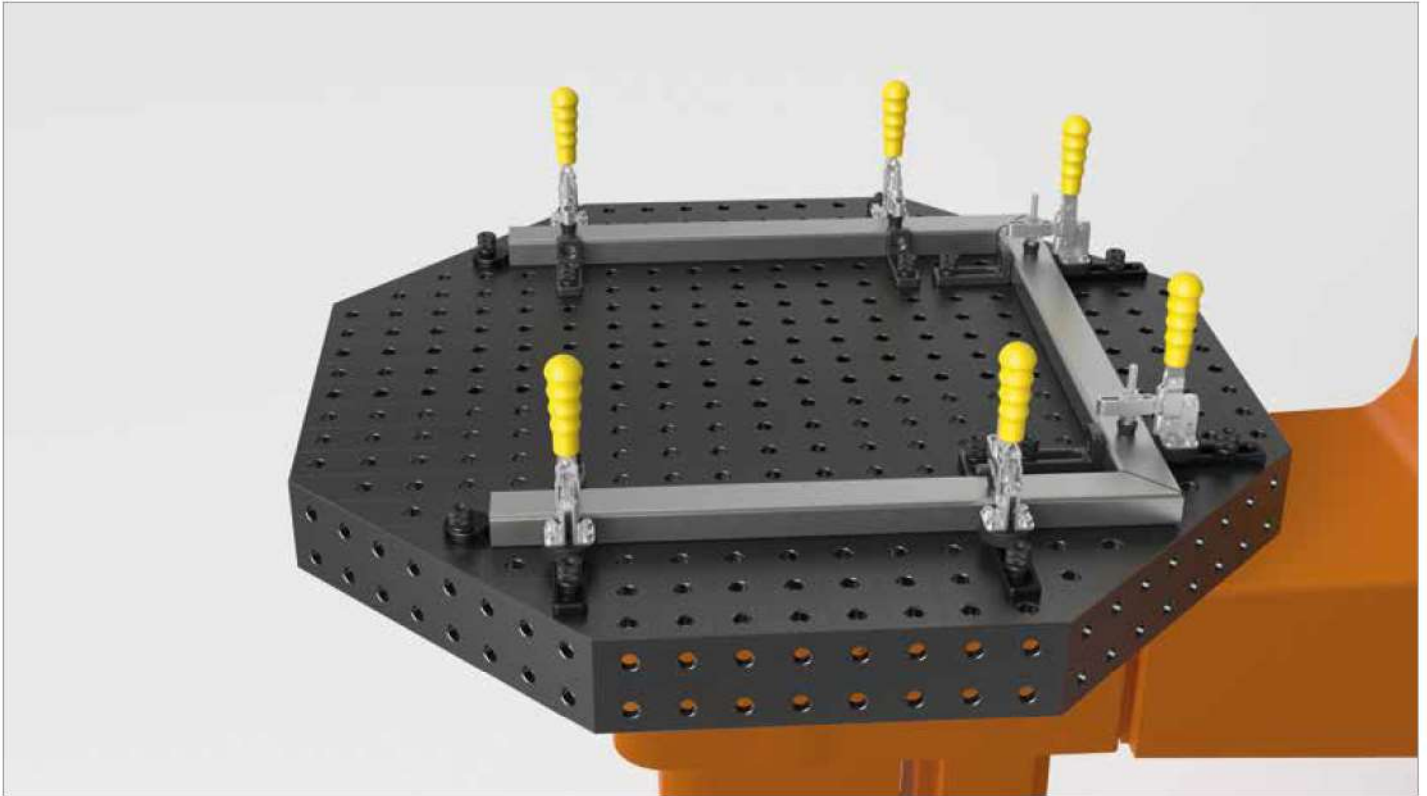Material S355J2+N (St 52/3 Steel). Prices based on quantity.

Discount:
starting at 2 pieces: 5 %
starting at 5 pieces: 10 %
starting at 10 pieces: 15 %

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

Due to customer specific adaptation the weight can vary.

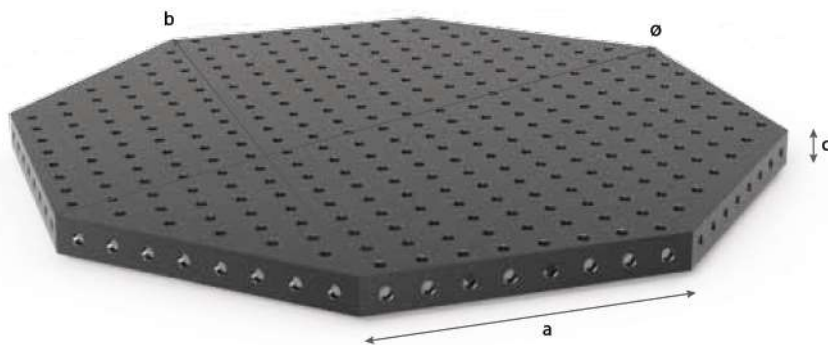Special equipment for welding tables available by request.

Please find pictures for every product size at www.siegmund.com.

	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	Weight:	Plasma nitrided
Octagonal Table SW 600x100 Plasma nitrided without legs	249 mm	600 mm	100 mm	650 mm	approx. 56 kg	2-920616.P ○
Octagonal Table SW 800x100 Plasma nitrided without legs	331 mm	800 mm	100 mm	866 mm	approx. 85 kg	2-920816.P ○
Octagonal Table SW 1000x100 Plasma nitrided without legs	414 mm	1000 mm	100 mm	1082 mm	approx. 152 kg	2-921016.P ○
Octagonal Table SW 1200x100 Plasma nitrided without legs	497 mm	1200 mm	100 mm	1299 mm	approx. 193 kg	2-921216.P ○
Additional sizes upon request						○
Surcharge for customizing Adapter Plate						0-940000 ○

● = Stock item / ○ = Item is made to order

Octagonal Table with table side 50 mm

Description:

Octagonal Table, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Professional Welding Table, due to its parallel hole pattern on all nine surfaces. Upon request the table can be adapted to the production environment, to meet individual work requirements.

Material S355J2+N (St 52/3 Steel).
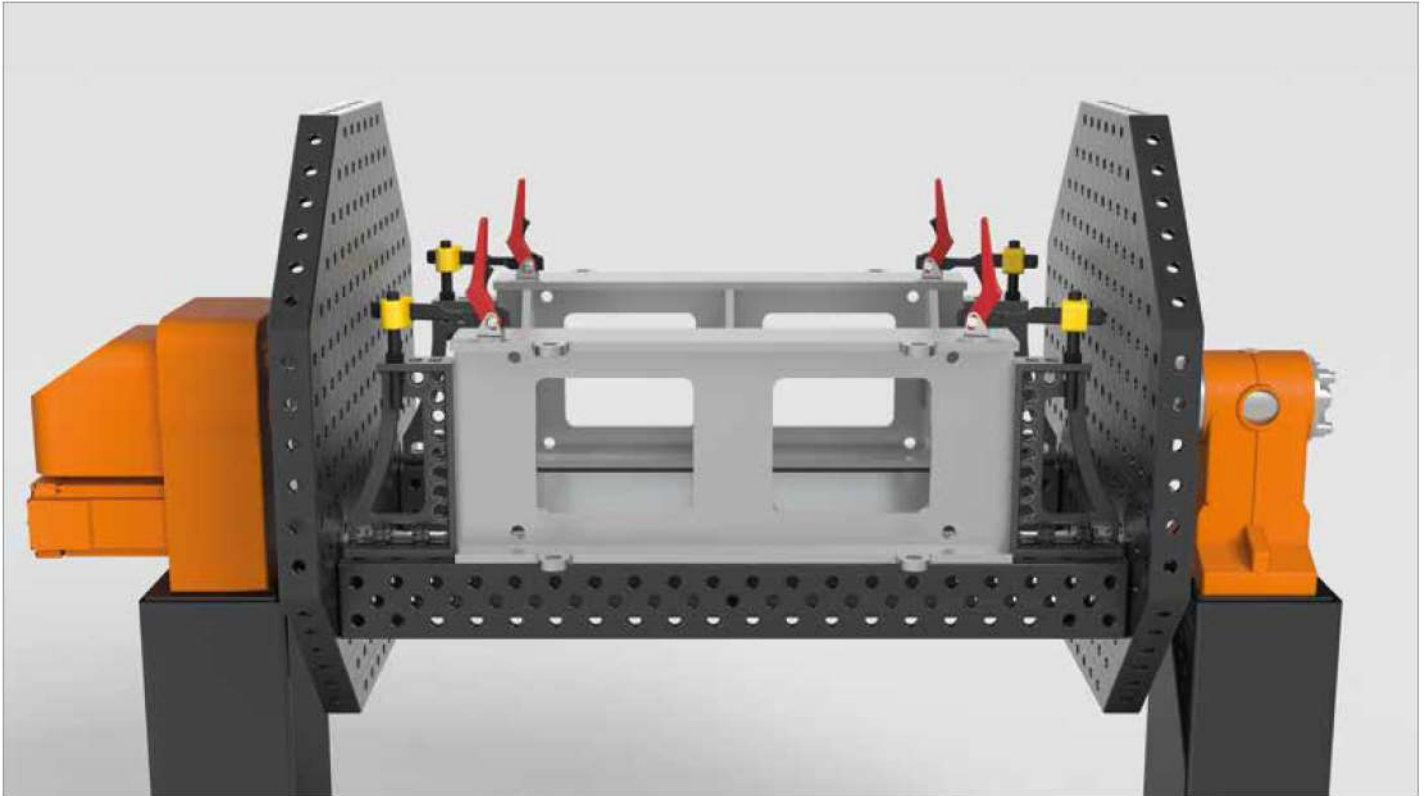Prices based on quantity.

Discount:
starting at 2 pieces: 5 %
starting at 5 pieces: 10 %
starting at 10 pieces: 15 %

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

Due to customer specific adaptation the weight can vary.

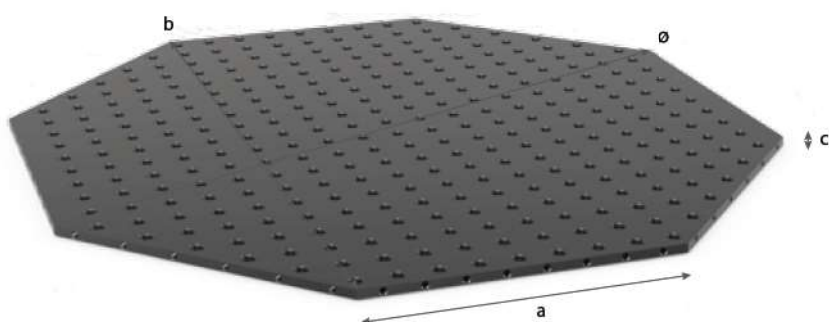Special equipment for welding tables available by request.

Please find pictures for every product size at www.siegmund.com.

	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	Weight:	Plasma nitrided	
Octagonal Table SW 600x50 Plasma nitrided without legs	249 mm	600 mm	50 mm	650 mm	approx. 41 kg	2-920616.1.P	○
Octagonal Table SW 800x50 Plasma nitrided without legs	331 mm	800 mm	50 mm	866 mm	approx. 65 kg	2-920816.1.P	○
Octagonal Table SW 1000x50 Plasma nitrided without legs	414 mm	1000 mm	50 mm	1082 mm	approx. 117 kg	2-921016.1.P	○
Octagonal Table SW 1200x50 Plasma nitrided without legs	497 mm	1200 mm	50 mm	1299 mm	approx. 151 kg	2-921216.1.P	○
Additional sizes upon request							○
Surcharge for customizing Adapter Plate						0-940000	○

● = Stock item / ○ = Item is made to order

Octagonal Plate without side panel

Description:

Octagonal Plate, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Basic Welding Table, due to its parallel hole pattern and its M8 threaded holes on the sides. To meet individual requirements, the table can be adapted to the production environment, upon request.

Octagonal Plate without side surface can be safely mounted on a manipulator directly through the bore holes, by using Support Sleeves (Item No. 280500) and bolts.

Material S355J2+N (St 52/3 Steel).
Prices based on quantity.

Discount:
starting at 2 pieces: 5 %
starting at 5 pieces: 10 %
starting at 10 pieces: 15 %

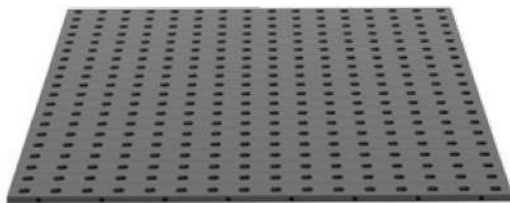Special equipment for welding tables available by request.

Please find pictures for every product size at www.siegmund.com.

	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	Weight:	Plasma nitrided
Octagonal Plate SW 500x12 Plasma nitrided without legs	207 mm	500 mm	12 mm	541 mm	approx. 16 kg	2-950500.P ○
Octagonal Plate SW 600x12 Plasma nitrided without legs	249 mm	600 mm	12 mm	649 mm	approx. 23 kg	2-950600.P ○
Octagonal Plate SW 800x12 Plasma nitrided without legs	331 mm	800 mm	12 mm	866 mm	approx. 41 kg	2-950800.P ○
Octagonal Plate SW 1000x12 Plasma nitrided without legs	414 mm	1000 mm	12 mm	1082 mm	approx. 64 kg	2-951000.P ○
Octagonal Plate SW 1200x12 Plasma nitrided without legs	497 mm	1200 mm	12 mm	1299 mm	approx. 92 kg	2-951200.P ○
Additional sizes upon request						○
Surcharge for customer specific modification by hole pattern adaption.						0-940000.1 ○

● = Stock item / ○ = Item is made to order

Clamping- and Replacement Plate, with bore holes - 50 mm

Description:

Clamping- and Replacement Plate, universally usable in combination with clamping tables, manipulators, welding turntables, as well as a replacement plate. The high efficiency of the plate is a special advantage. Fastening can be done quickly and easily using bolts, as well as support and clamping sleeves (Item No. 160500). The sides are equipped with M8 threaded holes.

Minimum width: 600 mm
Minimum length: 800 mm
Minimum surface: 0,64 m²
Further sizes upon request.
Material S355J2+N (St 52/3 Steel).

Prices based on quantity.
Discount:
starting from 2 pieces: 5 %
starting from 5 pieces: 10 %
starting from 10 pieces: 15 %

By request, the Clamping and Replacement Plate is also available in stainless steel.

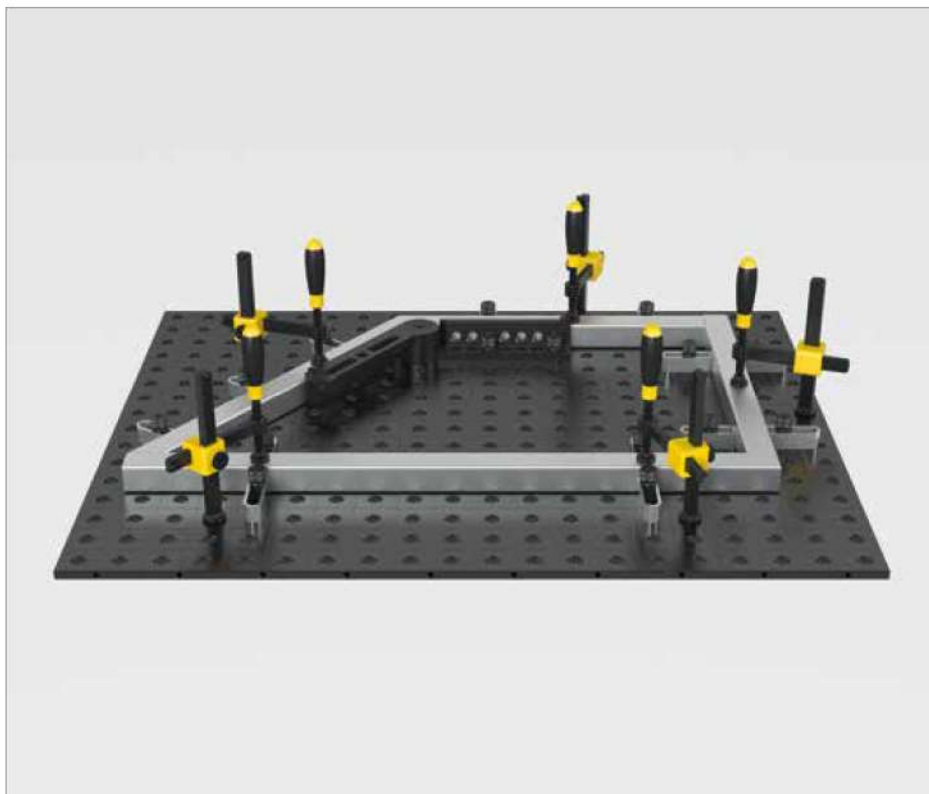Additional threaded holes available on request.

Please find pictures for every product size at www.siegmund.com.

Clamping- and Replacement Plate, with bore holes - 50 mm

Measures	Plasma nitrided
600 x 800	Item No. 2-950608.P
600 x 1000	Item No. 2-950610.P
600 x 1200	Item No. 2-950612.P
800 x 800	Item No. 2-950808.P
800 x 1000	Item No. 2-950810.P
800 x 1200	Item No. 2-950812.P
800 x 1400	Item No. 2-950814.P
800 x 1600	Item No. 2-950816.P
1000 x 1000	Item No. 2-951010.P
1000 x 1200	Item No. 2-951012.P
1000 x 1400	Item No. 2-951014.P
1000 x 1600	Item No. 2-951016.P

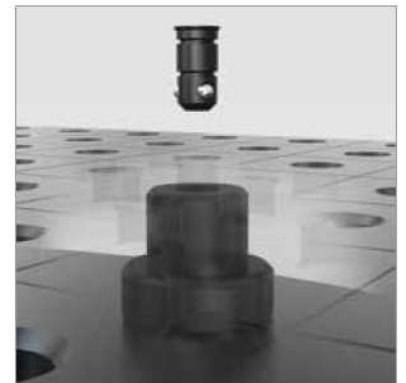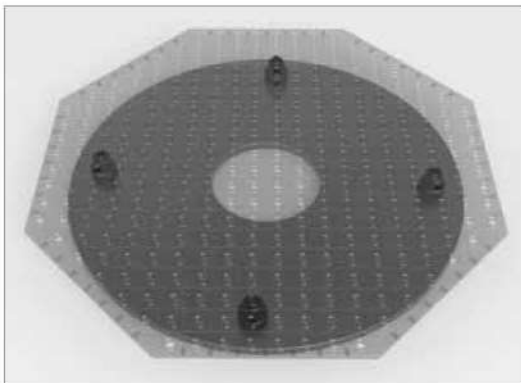| Measures	Plasma nitrided
1200 x 1200	Item No. 2-951212.P
1200 x 1400	Item No. 2-951214.P
1200 x 1600	Item No. 2-951216.P
1400 x 1400	Item No. 2-951414.P
1400 x 1600	Item No. 2-951416.P
1500 x 1500	Item No. 2-951515.P

Item is made to order

Support and Clamping Sleeve

Description:

Burnished Support and Clamping Sleeve, flexible tool to lock Siegmund components into position at any location, using a clamping bolt. The Support and Clamping Sleeve can be welded or bolted onto a customer-specific device, thereby providing the option of quickly fastening a replacement plate with the use of a clamping bolt.

160500

	Height: (c)	Ø: (o)	Weight:	Item No.
Support and Clamping Sleeve - Burnished	50 mm	60 mm	0,60 kg	2-160500 ●

● = Stock item / O = Item is made to order
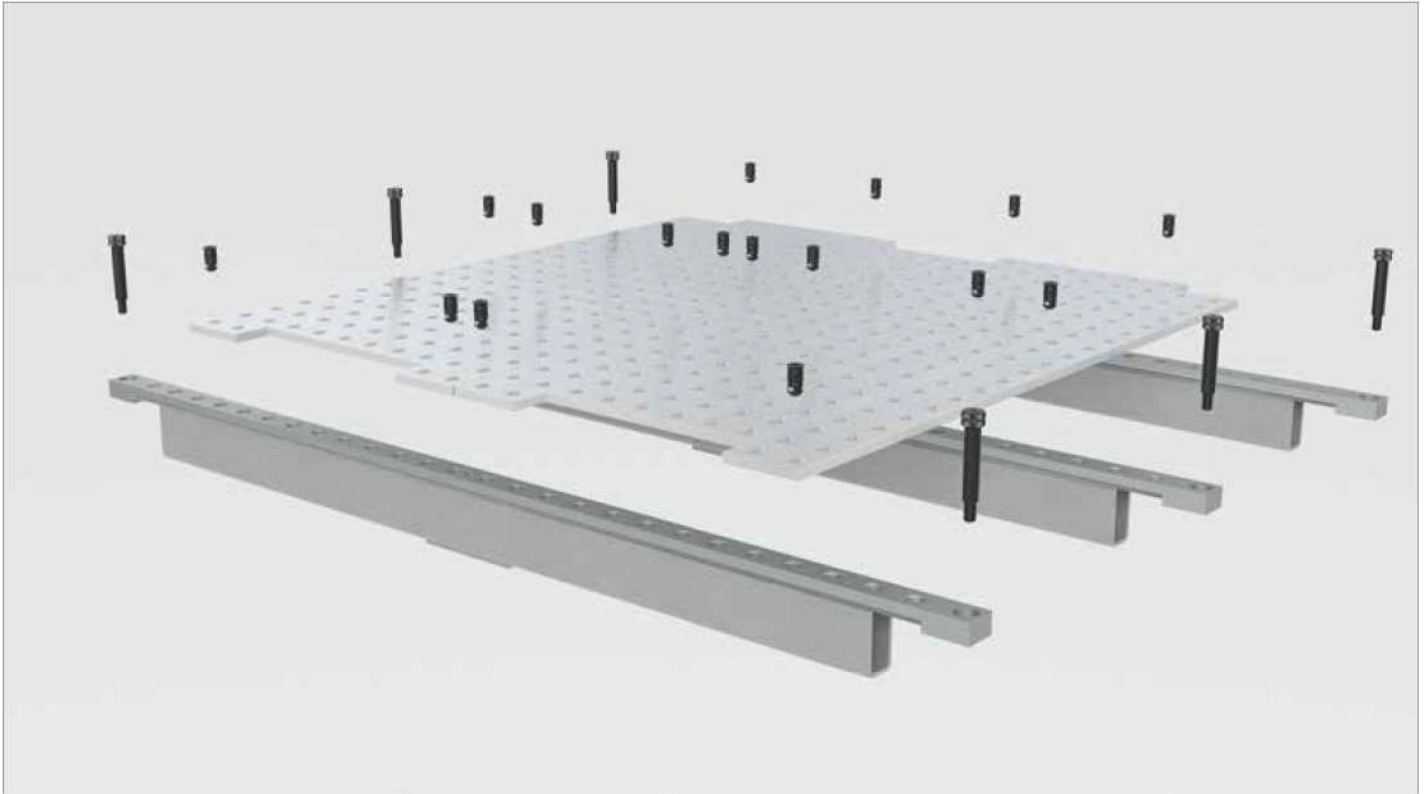
siegmund®

160230   160231

160231.1

Description:

Module Grid Plate and base support, especially designed for the application on laser machines. It offers many clamping options, as well as the direct acceptance of additional clamping components. Module Grid Plates are delivered incl. accessories like fit bolts and spacers for the installation on laser machines.

Base support, offers hole pattern with 50 mm spacing for flexible clamping options. As a result of interleaving the contours a continuous clamping surface is achieved.

Material S355J2+N (St 52/3 Steel).

	Length: (a)	Width: (b)	Height: (c)	Weight:	Item No.
Module, Grid Plates - Polished	548 mm	498 mm	12 mm	21,20 kg	2-160230 ○
Boring Grid with one row of bore holes	1366 mm			15,00 kg	2-160231 ○
Boring Grid with one row of bore holes	1500 mm			16,00 kg	2-160232 ○
Boring Grid with one row of bore holes	1682 mm			18,00 kg	2-160233 ○
Boring Grid with one row of bore holes	2182 mm			24,00 kg	2-160234 ○
Boring Grid with three rows of bore holes	1366 mm			25,20 kg	2-160231.1 ○
Boring Grid with three rows of bore holes	1500 mm			27,00 kg	2-160232.1 ○
Boring Grid with three rows of bore holes	1682 mm			30,00 kg	2-160233.1 ○
Boring Grid with three rows of bore holes	2182 mm			41,00 kg	2-160234.1 ○
Additional sizes upon request					○

● = Stock item / ○ = Item is made to order