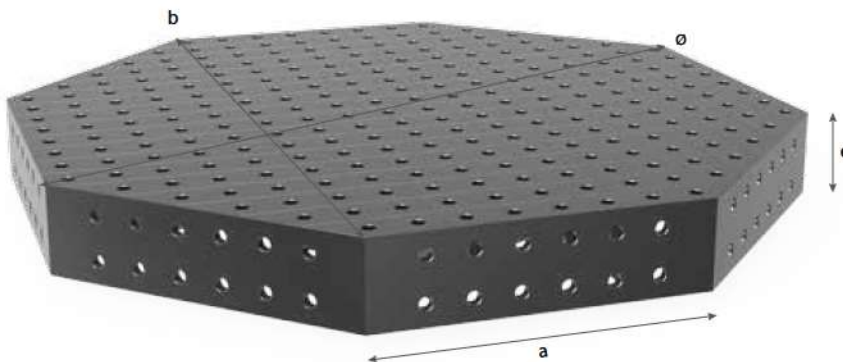


Octagonal Table with table side 200 mm



Description:

Octagonal Table, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Professional Welding Table, due to its parallel hole pattern on all nine surfaces. Upon request the table can be adapted to the production environment, to meet individual work requirements.

Material S355J2+N (St 52/3 Steel).
Prices based on quantity.

Discount:

starting at 2 pieces: 5 %
starting at 5 pieces: 10 %
starting at 10 pieces: 15 %

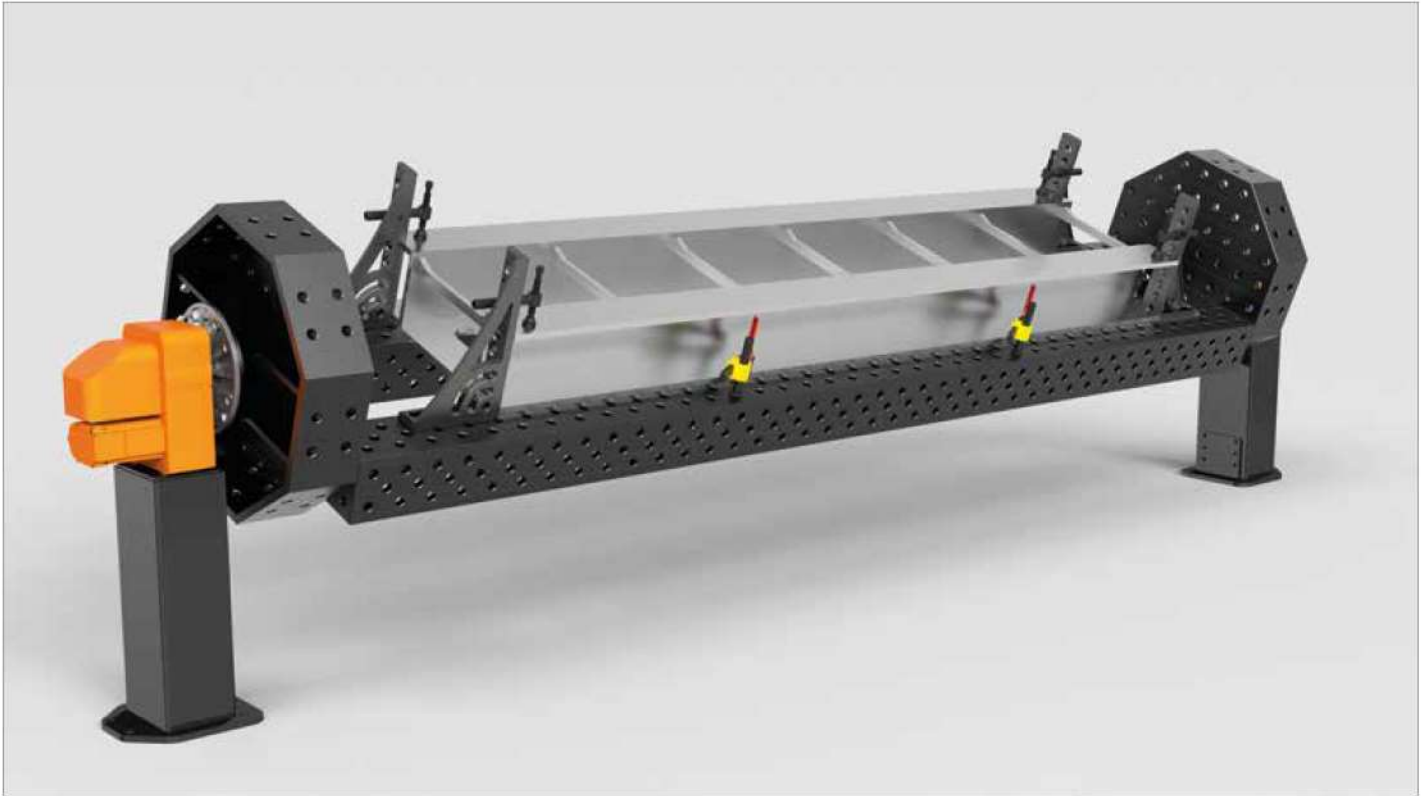
To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

Due to customer specific adaptation the weight can vary.

Special equipment for welding tables like scale, diagonal grid and scale, coordination scale, 50 mm grid, or diagonal grid with M8 / M12 / M16 thread available by request.

Please find pictures for every product size at www.siegmund.com.

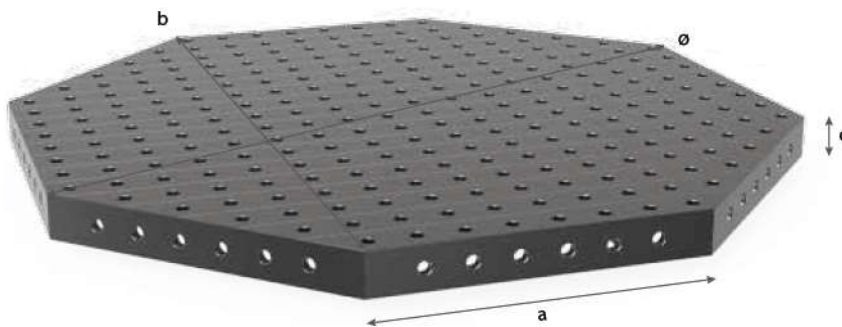




	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	Weight:	Plasma nitrided
Octagonal Table SW 800x200 Plasma nitrided without legs	331 mm	800 mm	200 mm	866 mm	approx. 280 kg	2-920800.P ○
Octagonal Table SW 1000x200 Plasma nitrided without legs	414 mm	1000 mm	200 mm	1082 mm	approx. 355 kg	2-921000.P ○
Octagonal Table SW 1200x200 Plasma nitrided without legs	497 mm	1200 mm	200 mm	1299 mm	approx. 440 kg	2-921200.P ○
Octagonal Table SW 1400x200 Plasma nitrided without legs	580 mm	1400 mm	200 mm	1515 mm	approx. 595 kg	2-921400.P ○
Octagonal Table SW 1500x200 Plasma nitrided without legs	621 mm	1500 mm	200 mm	1624 mm	approx. 657 kg	2-921500.P ○
Octagonal Table SW 1600x200 Plasma nitrided without legs	663 mm	1600 mm	200 mm	1732 mm	approx. 688 kg	2-921600.P ○
Octagonal Table SW 1700x200 Plasma nitrided without legs	704 mm	1700 mm	200 mm	1840 mm	approx. 784 kg	2-921700.P ○
Octagonal Table SW 1800x200 Plasma nitrided without legs	746 mm	1800 mm	200 mm	1948 mm	approx. 861 kg	2-921800.P ○
Additional sizes upon request						○
Surcharge for customizing Adapter Plate						0-940000 ○

● = Stock item / ○ = Item is made to order

Octagonal Table with table side 100 mm



Description:

Octagonal Table, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Professional Welding Table, due to its parallel hole pattern on all nine surfaces. Upon request the table can be adapted to the production environment, to meet individual work requirements.

Material S355J2+N (St 52/3 Steel).
Prices based on quantity.

Discount:

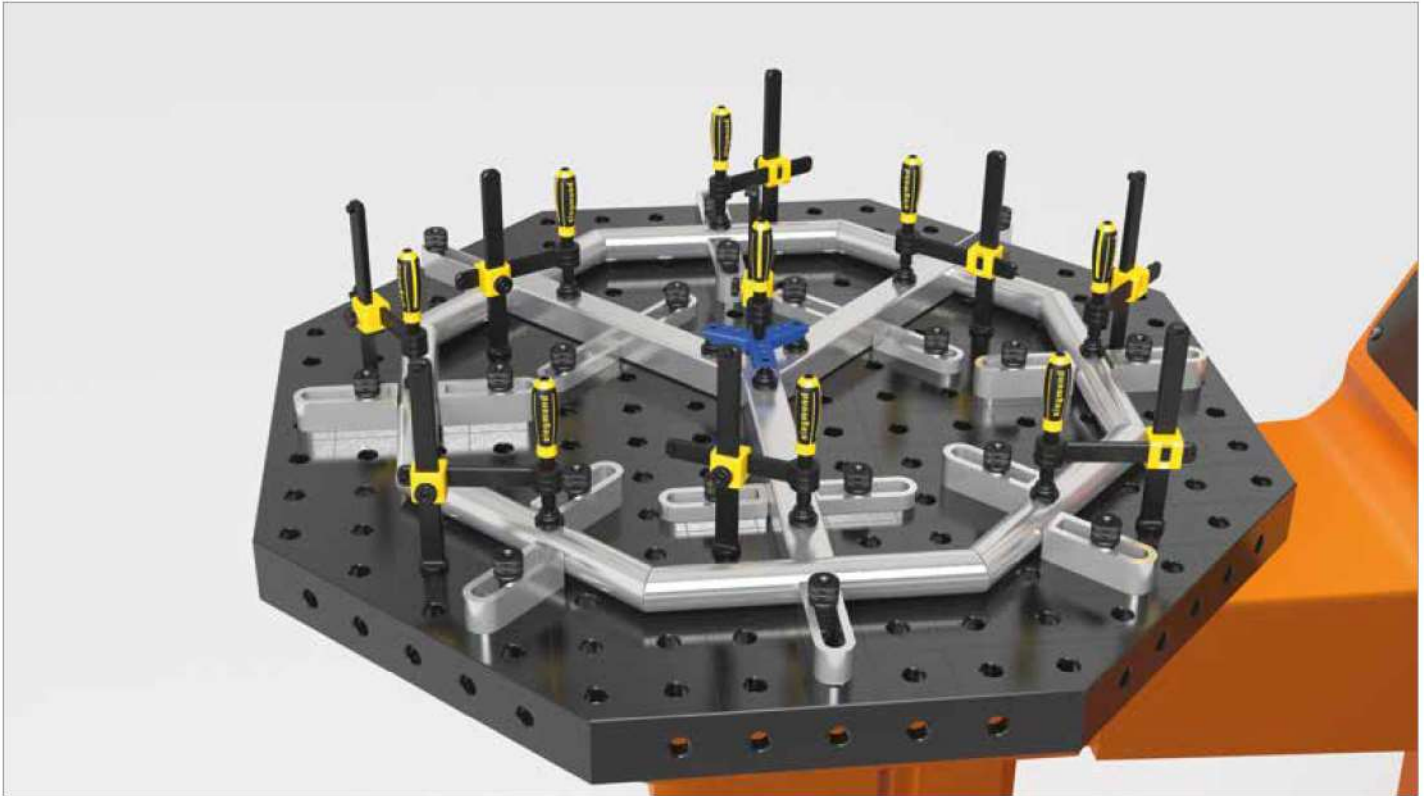
starting at 2 pieces: 5 %
starting at 5 pieces: 10 %
starting at 10 pieces: 15 %

To connect the Octagonal Table with a positioner, an adapter plate is required. Upon request, the adapter plate with special connecting hole pattern can be custom-made against a surcharge.

Due to customer specific adaptation the weight can vary.

Special equipment for welding tables like scale, diagonal grid and scale, coordination scale, 50 mm grid, or diagonal grid with M8 / M12 / M16 thread available by request.

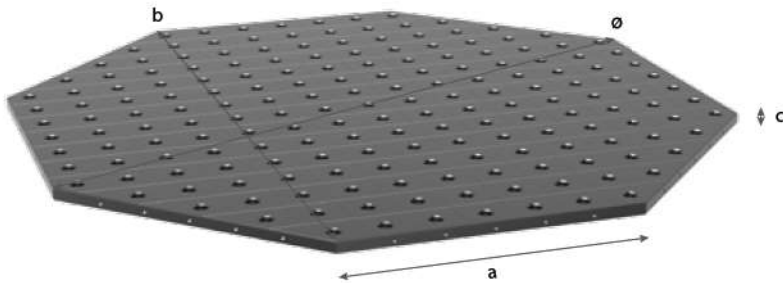
Please find pictures for every product size at www.siegmund.com.



	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	Weight:	Plasma nitrided
Octagonal Table SW 800x100 Plasma nitrided without legs	331 mm	800 mm	100 mm	866 mm	approx. 195 kg	2-920800.1.P ○
Octagonal Table SW 1000x100 Plasma nitrided without legs	414 mm	1000 mm	100 mm	1082 mm	approx. 250 kg	2-921000.1.P ○
Octagonal Table SW 1200x100 Plasma nitrided without legs	497 mm	1200 mm	100 mm	1299 mm	approx. 330 kg	2-921200.1.P ○
Octagonal Table SW 1400x100 Plasma nitrided without legs	580 mm	1400 mm	100 mm	1515 mm	approx. 440 kg	2-921400.1.P ○
Octagonal Table SW 1500x100 Plasma nitrided without legs	621 mm	1500 mm	100 mm	1624 mm	approx. 450 kg	2-921500.1.P ○
Octagonal Table SW 1600x100 Plasma nitrided without legs	663 mm	1600 mm	100 mm	1732 mm	approx. 530 kg	2-921600.1.P ○
Octagonal Table SW 1700x100 Plasma nitrided without legs	704 mm	1700 mm	100 mm	1840 mm	approx. 600 kg	2-921700.1.P ○
Octagonal Table SW 1800x100 Plasma nitrided without legs	746 mm	1800 mm	100 mm	1948 mm	approx. 664 kg	2-921800.1.P ○
Additional sizes upon request						○
Surcharge for customizing Adapter Plate						0-940000 ○

● = Stock item / ○ = Item is made to order

Octagonal Plate without side panel



Description:

Octagonal Plate, extremely effective for applications on manipulators of robot units. It offers the same clamping options as a Siegmund Basic Welding Table, due to its parallel hole pattern and its M8 threaded holes on the sides. To meet individual requirements, the table can be adapted to the production environment, upon request.

Octagonal Plate without side surface can be safely mounted on a manipulator directly through the bore holes, by using Support Sleeves (Item No. 280500) and bolts.

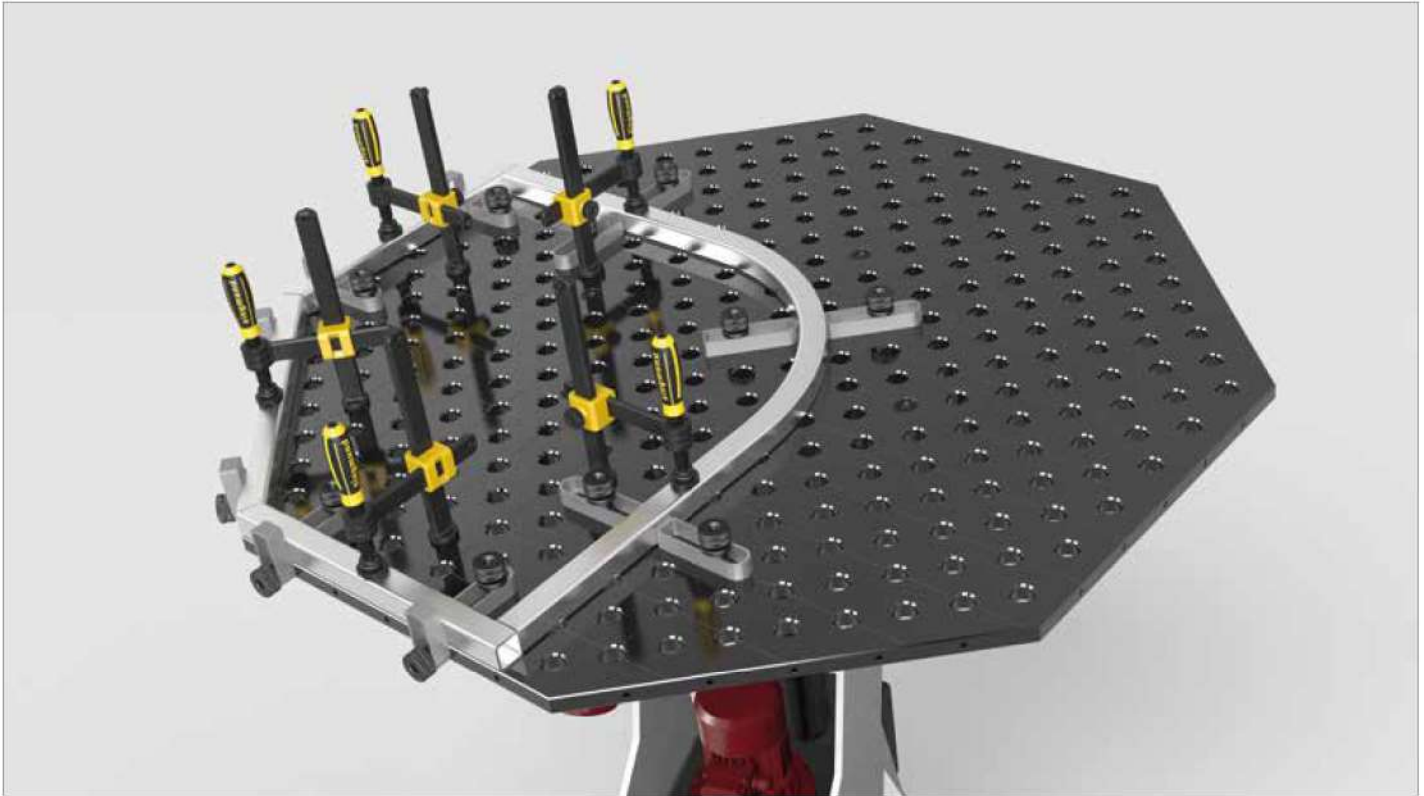
Material S355J2+N (St 52/3 Steel).
Prices based on quantity.

Discount:
starting at 2 pieces: 5 %
starting at 5 pieces: 10 %
starting at 10 pieces: 15 %

Due to customer specific adaptation the weight can vary.

Special equipment for welding tables like scale, diagonal grid and scale, coordination scale, 50 mm grid, or diagonal grid with M8 / M12 / M16 thread available by request.

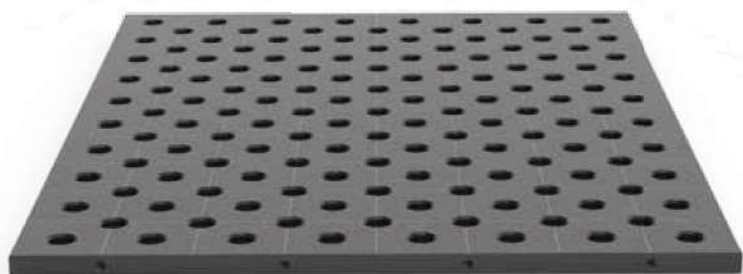
Please find pictures for every product size at www.siegmund.com.



	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	Weight:	Plasma nitrided
Octagonal Plate SW 600x25 Plasma nitrided without legs	249 mm	600 mm	25 mm	649 mm	approx. 51 kg	2-940600.P ○
Octagonal Plate SW 800x25 Plasma nitrided without legs	331 mm	800 mm	25 mm	866 mm	approx. 90 kg	2-940800.P ○
Octagonal Plate SW 1000x25 Plasma nitrided without legs	414 mm	1000 mm	25 mm	1082 mm	approx. 142 kg	2-941000.P ○
Octagonal Plate SW 1200x25 Plasma nitrided without legs	497 mm	1200 mm	25 mm	1299 mm	approx. 204 kg	2-941200.P ○
Octagonal Plate SW 1400x25 Plasma nitrided without legs	580 mm	1400 mm	25 mm	1515 mm	approx. 277 kg	2-941400.P ○
Octagonal Plate SW 1500x25 Plasma nitrided without legs	621 mm	1500 mm	25 mm	1636 mm	approx. 319 kg	2-941500.P ○
Additional sizes upon request						○
Surcharge for customizing Adapter Plate						0-940000 ○

● = Stock item / ○ = Item is made to order

Clamping- and Replacement Plate, with bore holes - diagonal grid



Description:

The versatile Clamping- and Replacement Plate with system holes can be used in combination with clamping tables, manipulators, welding turntables, as well as a replacement plate. The high efficiency of the plate is a special advantage. Fastening is done quickly and simply by using bolts, as well as support and clamping sleeves (Item No. 280500). The sides are equipped with M8 thread holes.

Minimum width: 600 mm

Minimum length: 800 mm

Minimum surface: 0,64 m²

Further sizes upon request.

Material S355J2+N (St 52/3 Steel).

Prices based on quantity.

Discount:

starting from 2 pieces: 5 %

starting from 5 pieces: 10 %

starting from 10 pieces: 15 %

By request, the Clamping and Replacement Plate is also available in stainless steel.

Additional threaded holes available on request.

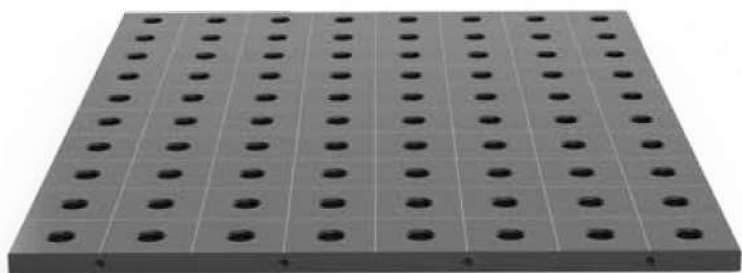
Clamping- and Replacement Plate, with bore holes - diagonal grid

Measures	Plasma nitrided	Steel S355J2+N
600 x 800	Item No. 2-940608.PD	Item No. 2-940608.D
600 x 1000	Item No. 2-940610.PD	Item No. 2-940610.D
600 x 1200	Item No. 2-940612.PD	Item No. 2-940612.D
800 x 800	Item No. 2-940808.PD	Item No. 2-940808.D
800 x 1000	Item No. 2-940810.PD	Item No. 2-940810.D
800 x 1200	Item No. 2-940812.PD	Item No. 2-940812.D
800 x 1400	Item No. 2-940814.PD	Item No. 2-940814.D
800 x 1600	Item No. 2-940816.PD	Item No. 2-940816.D
800 x 1800	Item No. 2-940818.PD	Item No. 2-940818.D
800 x 2000	Item No. 2-940820.PD	Item No. 2-940820.D
800 x 2200	Item No. 2-940822.PD	Item No. 2-940822.D
800 x 2400	Item No. 2-940824.PD	Item No. 2-940824.D
1000 x 1000	Item No. 2-941010.PD	Item No. 2-941010.D
1000 x 1200	Item No. 2-941012.PD	Item No. 2-941012.D
1000 x 1400	Item No. 2-941014.PD	Item No. 2-941014.D
1000 x 1600	Item No. 2-941016.PD	Item No. 2-941016.D
1000 x 1800	Item No. 2-941018.PD	Item No. 2-941018.D
1000 x 2000	Item No. 2-941020.PD	Item No. 2-941020.D
1000 x 2200	Item No. 2-941022.PD	Item No. 2-941022.D
1000 x 2400	Item No. 2-941024.PD	Item No. 2-941024.D
1200 x 1200	Item No. 2-941212.PD	Item No. 2-941212.D
1200 x 1400	Item No. 2-941214.PD	Item No. 2-941214.D
1200 x 1600	Item No. 2-941216.PD	Item No. 2-941216.D
1200 x 1800	Item No. 2-941218.PD	Item No. 2-941218.D
1200 x 2000	Item No. 2-941220.PD	Item No. 2-941220.D
1200 x 2200	Item No. 2-941222.PD	Item No. 2-941222.D

Measures	Plasma nitrided	Steel S355J2+N
1200 x 2400	Item No. 2-941224.PD	Item No. 2-941224.D
1400 x 1400	Item No. 2-941414.PD	Item No. 2-941414.D
1400 x 1600	Item No. 2-941416.PD	Item No. 2-941416.D
1400 x 1800	Item No. 2-941418.PD	Item No. 2-941418.D
1400 x 2000	Item No. 2-941420.PD	Item No. 2-941420.D
1400 x 2200	Item No. 2-941422.PD	Item No. 2-941422.D
1400 x 2400	Item No. 2-941424.PD	Item No. 2-941424.D
1500 x 1500	Item No. 2-941515.PD	Item No. 2-941515.D
1500 x 1600	Item No. 2-941516.PD	Item No. 2-941516.D
1500 x 1800	Item No. 2-941518.PD	Item No. 2-941518.D
1500 x 2000	Item No. 2-941520.PD	Item No. 2-941520.D
1500 x 2200	Item No. 2-941522.PD	Item No. 2-941522.D
1500 x 2400	Item No. 2-941524.PD	Item No. 2-941524.D
1500 x 2600	Item No. 2-941526.PD	Item No. 2-941526.D
1500 x 2800	Item No. 2-941528.PD	Item No. 2-941528.D
1500 x 3000	Item No. 2-941530.PD	Item No. 2-941530.D
1600 x 1600	Item No. 2-941616.PD	Item No. 2-941616.D
1600 x 1800	Item No. 2-941618.PD	Item No. 2-941618.D
1600 x 2000	Item No. 2-941620.PD	Item No. 2-941620.D
1600 x 2200	Item No. 2-941622.PD	Item No. 2-941622.D
1600 x 2400	Item No. 2-941624.PD	Item No. 2-941624.D
1600 x 2600	Item No. 2-941626.PD	Item No. 2-941626.D
1600 x 2800	Item No. 2-941628.PD	Item No. 2-941628.D
1600 x 3000	Item No. 2-941630.PD	Item No. 2-941630.D

Item is made to order

Clamping- and Replacement Plate, with bore holes - 100 mm grid



Description:

The versatile Clamping- and Replacement Plate with system holes can be used in combination with clamping tables, manipulators, welding turntables, as well as a replacement plate. The high efficiency of the plate is a special advantage. Fastening is done quickly and simply by using bolts, as well as support and clamping sleeves (Item No. 280500). The sides are equipped with M8 thread holes.

Minimum width: 600 mm

Minimum length: 800 mm

Minimum surface: 0,64 m²

Further sizes upon request.

Material S355J2+N (St 52/3 Steel).

Prices based on quantity.

Discount:

starting from 2 pieces: 5 %

starting from 5 pieces: 10 %

starting from 10 pieces: 15 %

By request, the Clamping and Replacement Plate is also available in stainless steel.

Additional threaded holes available on request.

Clamping- and Replacement Plate, with bore holes - 100 mm grid

Measures	Plasma nitrided	Steel S355J2+N
600 x 800	Item No. 2-940608.P	Item No. 2-940608
600 x 1000	Item No. 2-940610.P	Item No. 2-940610
600 x 1200	Item No. 2-940612.P	Item No. 2-940612
800 x 800	Item No. 2-940808.P	Item No. 2-940808
800 x 1000	Item No. 2-940810.P	Item No. 2-940810
800 x 1200	Item No. 2-940812.P	Item No. 2-940812
800 x 1400	Item No. 2-940814.P	Item No. 2-940814
800 x 1600	Item No. 2-940816.P	Item No. 2-940816
800 x 1800	Item No. 2-940818.P	Item No. 2-940818
800 x 2000	Item No. 2-940820.P	Item No. 2-940820
800 x 2200	Item No. 2-940822.P	Item No. 2-940822
800 x 2400	Item No. 2-940824.P	Item No. 2-940824
1000 x 1000	Item No. 2-941010.P	Item No. 2-941010
1000 x 1200	Item No. 2-941012.P	Item No. 2-941012
1000 x 1400	Item No. 2-941014.P	Item No. 2-941014
1000 x 1600	Item No. 2-941016.P	Item No. 2-941016
1000 x 1800	Item No. 2-941018.P	Item No. 2-941018
1000 x 2000	Item No. 2-941020.P	Item No. 2-941020
1000 x 2200	Item No. 2-941022.P	Item No. 2-941022
1000 x 2400	Item No. 2-941024.P	Item No. 2-941024
1200 x 1200	Item No. 2-941212.P	Item No. 2-941212
1200 x 1400	Item No. 2-941214.P	Item No. 2-941214
1200 x 1600	Item No. 2-941216.P	Item No. 2-941216
1200 x 1800	Item No. 2-941218.P	Item No. 2-941218
1200 x 2000	Item No. 2-941220.P	Item No. 2-941220
1200 x 2200	Item No. 2-941222.P	Item No. 2-941222

Measures	Plasma nitrided	Steel S355J2+N
1200 x 2400	Item No. 2-941224.P	Item No. 2-941224
1400 x 1400	Item No. 2-941414.P	Item No. 2-941414
1400 x 1600	Item No. 2-941416.P	Item No. 2-941416
1400 x 1800	Item No. 2-941418.P	Item No. 2-941418
1400 x 2000	Item No. 2-941420.P	Item No. 2-941420
1400 x 2200	Item No. 2-941422.P	Item No. 2-941422
1400 x 2400	Item No. 2-941424.P	Item No. 2-941424
1500 x 1500	Item No. 2-941515.P	Item No. 2-941515
1500 x 1600	Item No. 2-941516.P	Item No. 2-941516
1500 x 1800	Item No. 2-941518.P	Item No. 2-941518
1500 x 2000	Item No. 2-941520.P	Item No. 2-941520
1500 x 2200	Item No. 2-941522.P	Item No. 2-941522
1500 x 2400	Item No. 2-941524.P	Item No. 2-941524
1500 x 2600	Item No. 2-941526.P	Item No. 2-941526
1500 x 2800	Item No. 2-941528.P	Item No. 2-941528
1500 x 3000	Item No. 2-941530.P	Item No. 2-941530
1600 x 1600	Item No. 2-941616.P	Item No. 2-941616
1600 x 1800	Item No. 2-941618.P	Item No. 2-941618
1600 x 2000	Item No. 2-941620.P	Item No. 2-941620
1600 x 2200	Item No. 2-941622.P	Item No. 2-941622
1600 x 2400	Item No. 2-941624.P	Item No. 2-941624
1600 x 2600	Item No. 2-941626.P	Item No. 2-941626
1600 x 2800	Item No. 2-941628.P	Item No. 2-941628
1600 x 3000	Item No. 2-941630.P	Item No. 2-941630

Item is made to order

Support and Clamping Sleeve

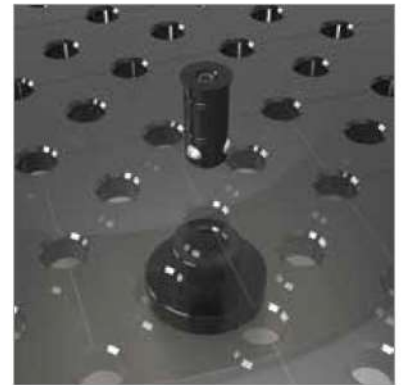


280500



Description:

Burnished Support and Clamping Sleeve, flexible tool to lock Siegmund components into position at any location, using a clamping bolt. The Support and Clamping Sleeve can be welded or bolted onto a customer-specific device, thereby providing the option of quickly fastening a replacement plate with the use of a clamping bolt.



Support and Clamping Sleeve - Burnished

Height: (c)	Ø: (o)	Weight:	Item No.
50 mm	90 mm	1,10 kg	2-280500 ●

● = Stock item / ○ = Item is made to order

Steel Cover

Description:

Steel Cover, precisely aligned to protect drill holes, thereby avoiding the accumulation of dirt within unused bore holes.



280238.1



Steel Cover / pack of 10
 - Burnished
 - protects drill holes from dirt
 - 10 pieces / 1 m rail

Height: (c)	Ø: (o)	Weight:	Item No.
10 mm	30 mm	0,05 kg	2-280238.1 ●

● = Stock item / ○ = Item is made to order