

1. MATERIAL THICKNESS

approx. 24.5-27 mm

2. MATERIAL

through-hardened tool steel*
+ plasma nitration

VICKERS HARDNESS GRADE

Table top:
Surface hardness: approx. 750

Table side:
Surface hardness: approx. 550

* The four side faces are still constructed from our standard, high quality S355J2+N (St 52/3) Steel to provide the ideal balance of properties for performance, durability, and cost.

3. DATA

- borehole spacing 100 mm
- Grid element spacing 100 mm

4. TABLE SIDE PANEL

- 200 mm high
- additional boreholes enable parallel clamping in 50 mm grid

5. ELABORATE RADIUSSES

- 3 mm radius of top table edge reduces damages to Siegmund accessories and customers components
- 6 mm radius on edges reduces risk of injury

6. SYSTEM BOREHOLE

- Ø 28.15 mm

Radius R3 for boreholes on the table surface:

- reduce damages to table, Siegmund accessories and customer components
- for simple insertion of bolts and accessories
- less adherence of welding spatters on bore edges
- less damages on bore edges while moving heavy components
- large chamfer on table underside for maximum clamping force of bolts (see page 300)

7. RIBBING

- spaced apart approx. 500-600 mm
- raised ribbing

8. TABLE LEGS

- Square pipe 90x90 mm
- Base plate Ø 90 mm (made of twisted bulk material)
- Leg 50 mm vernier adjustment (Data only for leg with standard equipment)

9. BEARING LOAD

Bearing load per leg: 2,000 kg
Maximum recommended statistical bearing load:
with 4 legs = 4,000 kg
with 6 legs = 6,000 kg
with 8 legs = 8,000 kg
based on even load distribution.
(Data only for leg with standard equipment)

Computationally resulting in substantially higher overall loads. However, the indicated bearing loads were calculated with reserves for safety reasons.

Please consult with manufacturer if higher overall loads are required.

Professional Extreme 850

**SURFACE
HARDNESS
850 VICKERS!**



PROFESSIONAL EXTREME 850

Professional Extreme 850 Tables are manufactured of special tool steel and additionally plasma-nitrided and coated. Due to the extremely tough surface construction, these tables offer high resistance against stroke effects and corrosion. Based on the increased load capacity of the table it is especially suited for working with extremely heavy components.

By equipping the tables with a diagonal grid the clamping options are nearly doubled.



You can also find the product video on:

www.siegmund.com/Vhardness



TABLE LEGS



Page 152
Leg standard equipment



Page 156
Leg with Caster and Locking Brake



Page 154
Leg height-adjustable

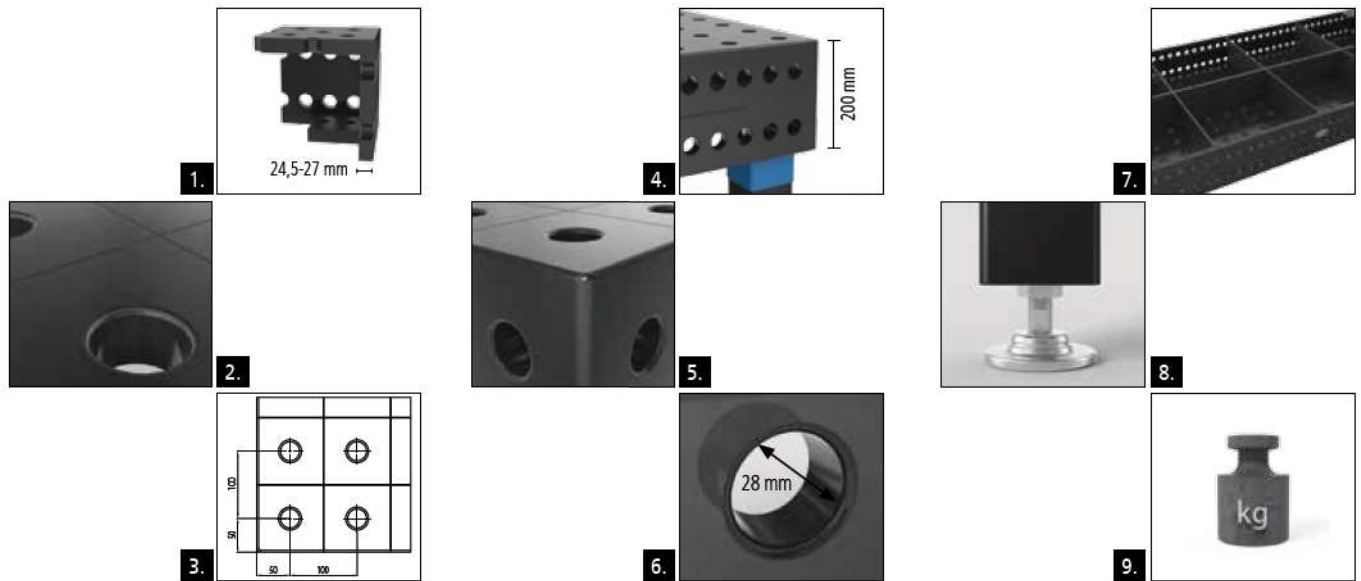


Page 157
Leg height-adjustable with Caster and Locking Brake



Page 158
Leg with Floor Anchoring

Leg heights in mm.
The data in black print shows standard leg heights for table shown above. There is no surcharge for leg heights printed in grey, depending on leg style, and have to be specified upon ordering.



1. MATERIAL THICKNESS

approx. 24.5-27 mm

2. MATERIAL

through-hardened tool steel*
+ plasma nitration

VICKERS HARDNESS GRADE

Table top:
Surface hardness: approx. 850

Table side:
Surface hardness: approx. 550
optional:
Surface hardness: approx. 850

* The four side faces are still constructed from our standard, high quality S355J2+N (St 52/3) Steel to provide the ideal balance of properties for performance, durability, and cost.

3. DATA

- borehole spacing 100 mm
- Grid element spacing 100 mm

4. TABLE SIDE PANEL

- 200 mm high
- additional boreholes enable parallel clamping in 50 mm grid

5. ELABORATE RADIUSSES

- 3 mm radius of top table edge reduces damages to Siegmund accessories and customers components
- 6 mm radius on edges reduces risk of injury

6. SYSTEM BOREHOLE

- Ø 28.15 mm

Radius R3 for boreholes on the table surface:

- reduce damages to table, Siegmund accessories and customer components
- for simple insertion of bolts and accessories
- less adherence of welding spatters on bore edges
- less damages on bore edges while moving heavy components
- large chamfer on table underside for maximum clamping force of bolts (see page 300)

7. RIBBING

- spaced apart approx. 500-600 mm
- raised ribbing

8. TABLE LEGS

- Square pipe 90x90 mm
- Base plate Ø 90 mm (made of twisted bulk material)
- Leg 50 mm vernier adjustment (Data only for leg with standard equipment)

9. BEARING LOAD

Bearing load per leg: at least 2,000 kg
Maximum recommended statistical bearing load:
with 4 legs = 4,000 kg
with 6 legs = 6,000 kg
with 8 legs = 8,000 kg
based on even load distribution.
(Data only for leg with standard equipment)

Computationally resulting in substantially higher overall loads. However, the indicated bearing loads were calculated with reserves for safety reasons.

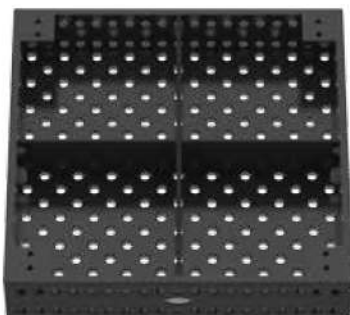
Please consult with manufacturer if higher overall loads are required.

Professional Extreme 750 / Professional Extreme 850
1000x1000x200 mm



Weight: approx. 435 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 1000x1000x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


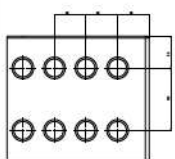
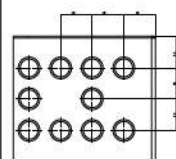
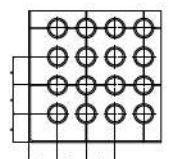
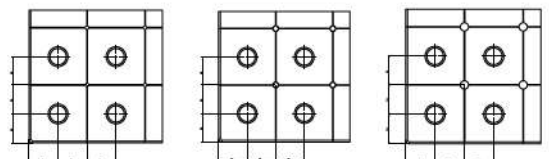
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
1000x1000x200 mm

| 1000x1000x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280010.X7.T1 ○ | 2-280010.XD7.T1 ● | 2-280010.X.T1 ○ | 2-280010.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280010.X7 ○ | 2-280010.XD7 ● | 2-280010.X ○ | 2-280010.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280010.X7.1 ○ | 2-280010.XD7.1 ● | 2-280010.X.1 ○ | 2-280010.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280011.X7 ○ | 2-280011.XD7 ● | 2-280011.X ○ | 2-280011.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280012.X7 ○ | 2-280012.XD7 ● | 2-280012.X ○ | 2-280012.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280012.X7.1 ○ | 2-280012.XD7.1 ● | 2-280012.X.1 ○ | 2-280012.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280013.X7 ○ | 2-280013.XD7 ● | 2-280013.X ○ | 2-280013.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280014.X7 ○ | 2-280014.XD7 ● | 2-280014.X ○ | 2-280014.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280014.X7.1 ○ | 2-280014.XD7.1 ● | 2-280014.X.1 ○ | 2-280014.XD.1 ○ |
| with Connecting Frame for Work Table 280010 Table height 850 | 2-280010.X7V ○ | 2-280010.XD7V ○ | 2-280010.XV ○ | 2-280010.XDV ○ |
| Hydraulic Lift for Work Table 280010 see page 162 | | | | 0-289084 ○ |

● = Stock item / ○ = Item is made to order

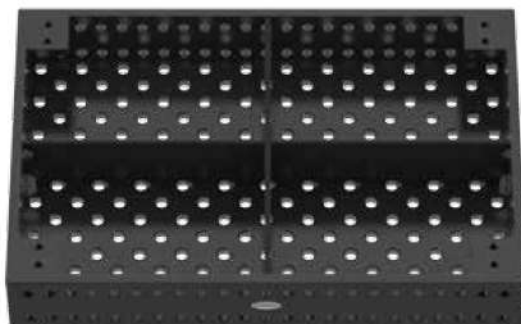
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|--|---|---|--|--|------------------|-------------------|
|  <p>Example for diagonal grid + Scale</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286710.X | 2-286610.X | 2-286510.X | M8 2-286110.X | M12 2-286210.X |

Professional Extreme 750 / Professional Extreme 850 1200x800x200 mm



Weight: approx. 425 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 1200x800x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


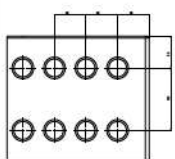
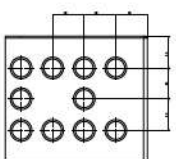
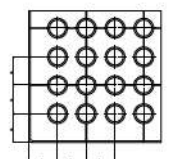
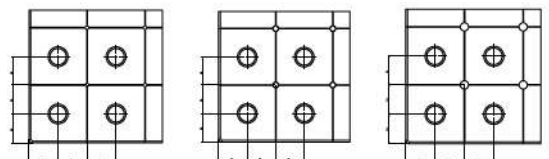
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
1200x800x200 mm

| 1200x800x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280025.X7.T1 ○ | 2-280025.XD7.T1 ● | 2-280025.X.T1 ○ | 2-280025.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280025.X7 ○ | 2-280025.XD7 ● | 2-280025.X ○ | 2-280025.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280025.X7.1 ○ | 2-280025.XD7.1 ● | 2-280025.X.1 ○ | 2-280025.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280026.X7 ○ | 2-280026.XD7 ● | 2-280026.X ○ | 2-280026.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280027.X7 ○ | 2-280027.XD7 ● | 2-280027.X ○ | 2-280027.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280027.X7.1 ○ | 2-280027.XD7.1 ● | 2-280027.X.1 ○ | 2-280027.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280028.X7 ○ | 2-280028.XD7 ● | 2-280028.X ○ | 2-280028.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280029.X7 ○ | 2-280029.XD7 ● | 2-280029.X ○ | 2-280029.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280029.X7.1 ○ | 2-280029.XD7.1 ● | 2-280029.X.1 ○ | 2-280029.XD.1 ○ |
| with Connecting Frame for Work Table 280025 Table height 850 | 2-280025.X7V ○ | 2-280025.XD7V ○ | 2-280025.XV ○ | 2-280025.XDV ○ |
| Hydraulic Lift for Work Table 280025 see page 162 | | | | 0-289905 ○ |

● = Stock item / ○ = Item is made to order

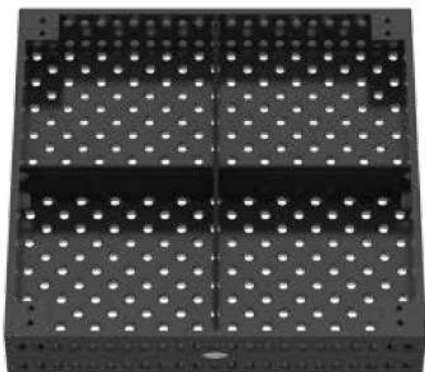
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|---|---|---|--|--|------------------|-------------------|
|  <p>Example for 50 mm grid</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286725.X | 2-286625.X | 2-286525.X | M8 2-286125.X | M12 2-286225.X |

Professional Extreme 750 / Professional Extreme 850
1200x1200x200 mm



Weight: approx. 565 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 1200x1200x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


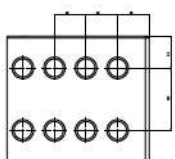
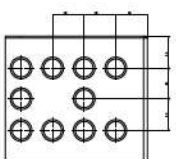
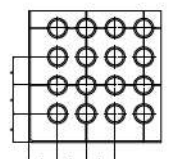
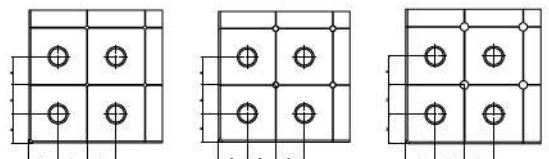
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
1200x1200x200 mm

| 1200x1200x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280015.X7.T1 ○ | 2-280015.XD7.T1 ● | 2-280015.X.T1 ○ | 2-280015.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280015.X7 ○ | 2-280015.XD7 ● | 2-280015.X ○ | 2-280015.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280015.X7.1 ○ | 2-280015.XD7.1 ● | 2-280015.X.1 ○ | 2-280015.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280016.X7 ○ | 2-280016.XD7 ● | 2-280016.X ○ | 2-280016.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280017.X7 ○ | 2-280017.XD7 ● | 2-280017.X ○ | 2-280017.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280017.X7.1 ○ | 2-280017.XD7.1 ● | 2-280017.X.1 ○ | 2-280017.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280018.X7 ○ | 2-280018.XD7 ● | 2-280018.X ○ | 2-280018.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280019.X7 ○ | 2-280019.XD7 ● | 2-280019.X ○ | 2-280019.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280019.X7.1 ○ | 2-280019.XD7.1 ● | 2-280019.X.1 ○ | 2-280019.XD.1 ○ |
| with Connecting Frame for Work Table 280015 Table height 850 | 2-280015.X7V ○ | 2-280015.XD7V ○ | 2-280015.XV ○ | 2-280015.XDV ○ |
| Hydraulic Lift for Work Table 280015 see page 162 | | | | 0-289239 ○ |

● = Stock item / ○ = Item is made to order

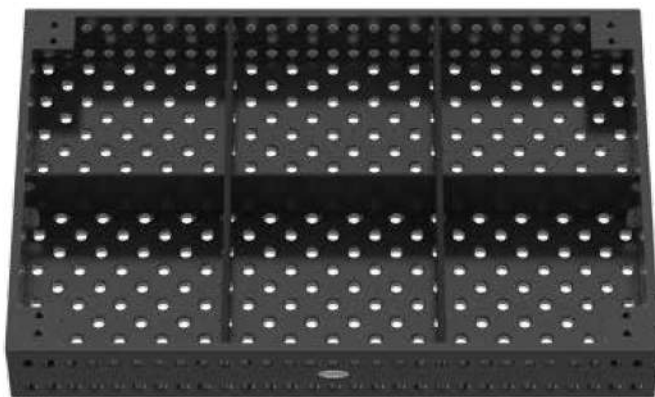
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|--|--|--|---|---|------------------|-------------------|
|  <p>Example for Alignment Scale</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286715.X | 2-286615.X | 2-286515.X | M8 2-286115.X | M12 2-286215.X |

Professional Extreme 750 / Professional Extreme 850
1500x1000x200 mm



Weight: approx. 595 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 1500x1000x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


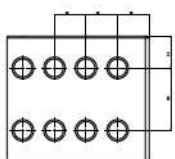
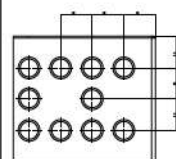
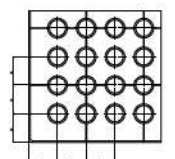
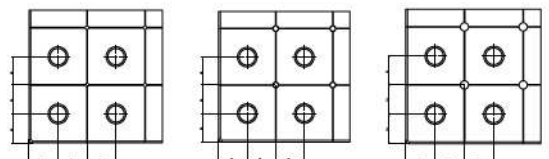
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
1500x1000x200 mm

| 1500x1000x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280035.X7.T1 ○ | 2-280035.XD7.T1 ● | 2-280035.X.T1 ○ | 2-280035.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280035.X7 ○ | 2-280035.XD7 ● | 2-280035.X ○ | 2-280035.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280035.X7.1 ○ | 2-280035.XD7.1 ● | 2-280035.X.1 ○ | 2-280035.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280036.X7 ○ | 2-280036.XD7 ● | 2-280036.X ○ | 2-280036.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280037.X7 ○ | 2-280037.XD7 ● | 2-280037.X ○ | 2-280037.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280037.X7.1 ○ | 2-280037.XD7.1 ● | 2-280037.X.1 ○ | 2-280037.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280038.X7 ○ | 2-280038.XD7 ● | 2-280038.X ○ | 2-280038.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280039.X7 ○ | 2-280039.XD7 ● | 2-280039.X ○ | 2-280039.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280039.X7.1 ○ | 2-280039.XD7.1 ● | 2-280039.X.1 ○ | 2-280039.XD.1 ○ |
| with Connecting Frame for Work Table 280035 Table height 850 | 2-280035.X7V ○ | 2-280035.XD7V ○ | 2-280035.XV ○ | 2-280035.XDV ○ |
| Hydraulic Lift for Work Table 280035 see page 162 | | | | 0-289132 ○ |

● = Stock item / ○ = Item is made to order

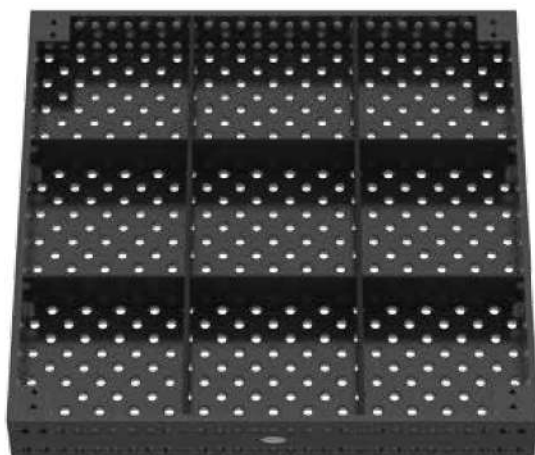
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|---|--|--|---|---|------------------|-------------------|
|  <p>Example for diagonal grid M8</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286735.X | 2-286635.X | 2-286535.X | M8 2-286135.X | M12 2-286235.X |

Professional Extreme 750 / Professional Extreme 850
1500x1500x200 mm



Weight: approx. 830 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 1500x1500x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


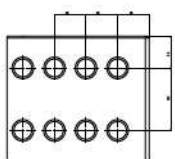
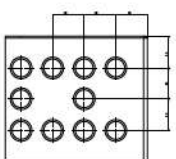
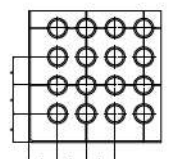
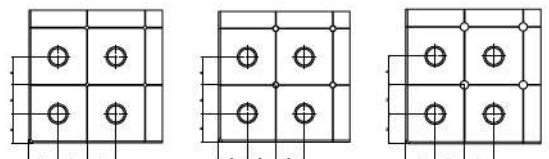
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
1500x1500x200 mm

| 1500x1500x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280050.X7.T1 ○ | 2-280050.XD7.T1 ● | 2-280050.X.T1 ○ | 2-280050.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280050.X7 ○ | 2-280050.XD7 ● | 2-280050.X ○ | 2-280050.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280050.X7.1 ○ | 2-280050.XD7.1 ● | 2-280050.X.1 ○ | 2-280050.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280051.X7 ○ | 2-280051.XD7 ● | 2-280051.X ○ | 2-280051.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280052.X7 ○ | 2-280052.XD7 ● | 2-280052.X ○ | 2-280052.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280052.X7.1 ○ | 2-280052.XD7.1 ● | 2-280052.X.1 ○ | 2-280052.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280053.X7 ○ | 2-280053.XD7 ● | 2-280053.X ○ | 2-280053.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280054.X7 ○ | 2-280054.XD7 ● | 2-280054.X ○ | 2-280054.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280054.X7.1 ○ | 2-280054.XD7.1 ● | 2-280054.X.1 ○ | 2-280054.XD.1 ○ |
| with Connecting Frame for Work Table 280050 Table height 850 | 2-280050.X7V ○ | 2-280050.XD7V ○ | 2-280050.XV ○ | 2-280050.XDV ○ |
| Hydraulic Lift for Work Table 280050 see page 162 | | | | 0-289088 ○ |

● = Stock item / ○ = Item is made to order

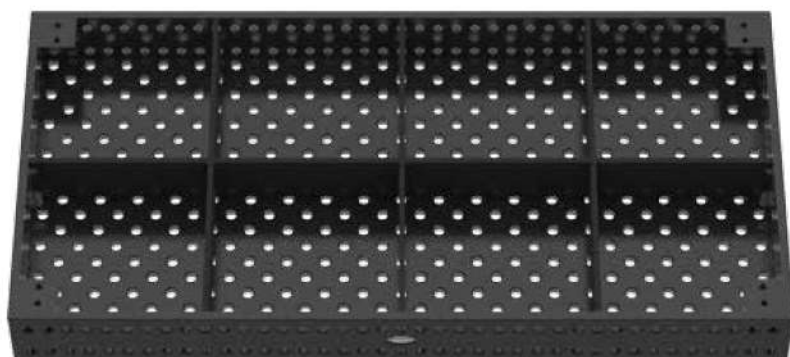
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|--|--|--|---|---|------------------|-------------------|
|  <p>Example for diagonal grid M12</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286750.X | 2-286650.X | 2-286550.X | M8 2-286150.X | M12 2-286250.X |

Professional Extreme 750 / Professional Extreme 850
2000x1000x200 mm



Weight: approx. 780 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 2000x1000x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


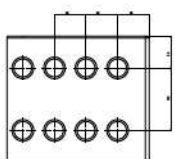
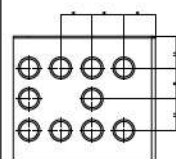
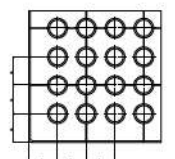
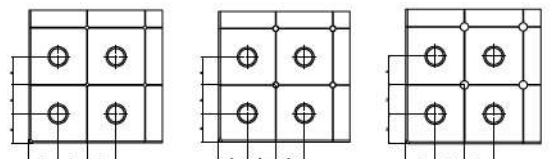
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
2000x1000x200 mm

| 2000x1000x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280020.X7.T1 ● | 2-280020.XD7.T1 ● | 2-280020.X.T1 ○ | 2-280020.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280020.X7 ● | 2-280020.XD7 ● | 2-280020.X ○ | 2-280020.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280020.X7.1 ● | 2-280020.XD7.1 ● | 2-280020.X.1 ○ | 2-280020.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280021.X7 ● | 2-280021.XD7 ● | 2-280021.X ○ | 2-280021.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280022.X7 ● | 2-280022.XD7 ● | 2-280022.X ○ | 2-280022.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280022.X7.1 ● | 2-280022.XD7.1 ● | 2-280022.X.1 ○ | 2-280022.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280023.X7 ● | 2-280023.XD7 ● | 2-280023.X ○ | 2-280023.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280024.X7 ● | 2-280024.XD7 ● | 2-280024.X ○ | 2-280024.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280024.X7.1 ● | 2-280024.XD7.1 ● | 2-280024.X.1 ○ | 2-280024.XD.1 ○ |
| with Connecting Frame for Work Table 280020 Table height 850 | 2-280020.X7V ○ | 2-280020.XD7V ○ | 2-280020.XV ○ | 2-280020.XDV ○ |
| Hydraulic Lift for Work Table 280020 see page 162 | | | | 0-289085 ○ |

● = Stock item / ○ = Item is made to order

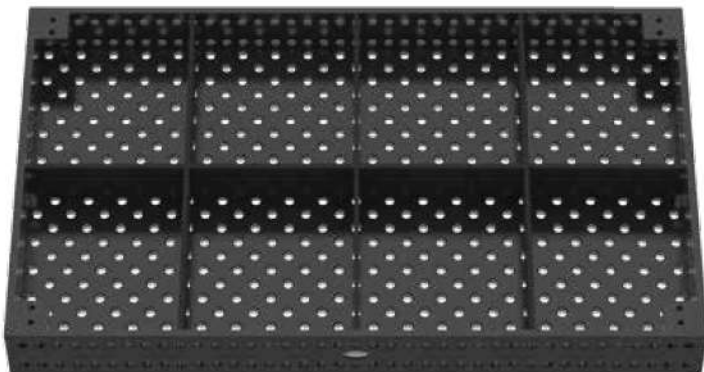
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|--|--|--|---|---|------------------|-------------------|
|  <p>Example for diagonal grid M16</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286720.X | 2-286620.X | 2-286520.X | M8 2-286120.X | M12 2-286220.X |

Professional Extreme 750 / Professional Extreme 850
2000x1200x200 mm



Weight: approx. 890 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 2000x1200x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


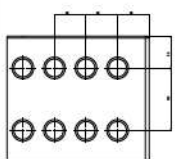
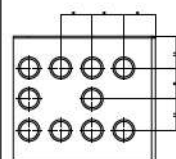
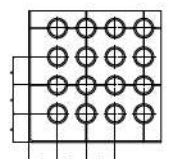
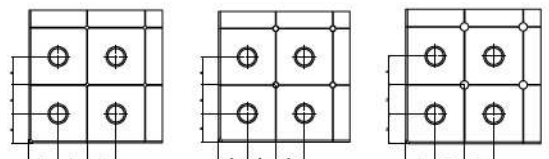
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
2000x1200x200 mm

| 2000x1200x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280060.X7.T1 ○ | 2-280060.XD7.T1 ● | 2-280060.X.T1 ○ | 2-280060.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280060.X7 ○ | 2-280060.XD7 ● | 2-280060.X ○ | 2-280060.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280060.X7.1 ○ | 2-280060.XD7.1 ● | 2-280060.X.1 ○ | 2-280060.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280061.X7 ○ | 2-280061.XD7 ● | 2-280061.X ○ | 2-280061.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280062.X7 ○ | 2-280062.XD7 ● | 2-280062.X ○ | 2-280062.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280062.X7.1 ○ | 2-280062.XD7.1 ● | 2-280062.X.1 ○ | 2-280062.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280063.X7 ○ | 2-280063.XD7 ● | 2-280063.X ○ | 2-280063.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280064.X7 ○ | 2-280064.XD7 ● | 2-280064.X ○ | 2-280064.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280064.X7.1 ○ | 2-280064.XD7.1 ● | 2-280064.X.1 ○ | 2-280064.XD.1 ○ |
| with Connecting Frame for Work Table 280060 Table height 850 | 2-280060.X7V ○ | 2-280060.XD7V ○ | 2-280060.XV ○ | 2-280060.XDV ○ |
| Hydraulic Lift for Work Table 280060 see page 162 | | | | 0-289893 ○ |

● = Stock item / ○ = Item is made to order

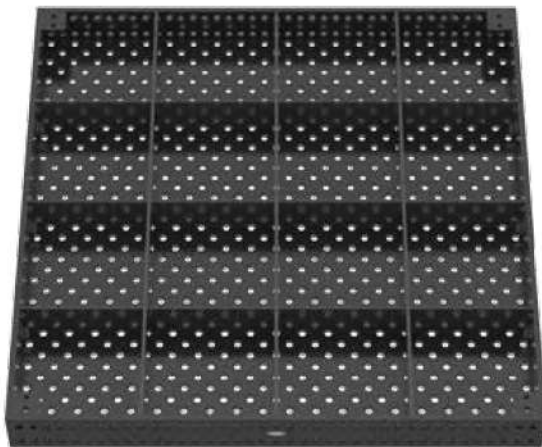
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|---|--|--|---|---|-------------------|-------------------|
|  <p>Example for diagonal grid for table sides.</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | 2-286760.X | 2-286660.X | 2-286560.X | M8 2-286160.X | M12 2-286260.X | M16 2-286360.X |
| Professional Extreme | | | | | | |

Professional Extreme 750 / Professional Extreme 850
2000x2000x200 mm



Weight: approx. 1.355 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 2000x2000x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


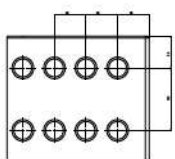
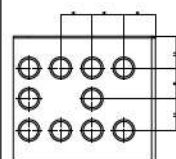
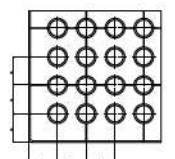
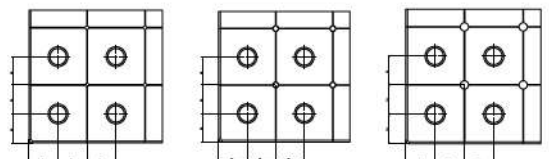
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
2000x2000x200 mm

| 2000x2000x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280045.X7.T1 ○ | 2-280045.XD7.T1 ● | 2-280045.X.T1 ○ | 2-280045.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280045.X7 ○ | 2-280045.XD7 ● | 2-280045.X ○ | 2-280045.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280045.X7.1 ○ | 2-280045.XD7.1 ● | 2-280045.X.1 ○ | 2-280045.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280046.X7 ○ | 2-280046.XD7 ● | 2-280046.X ○ | 2-280046.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280047.X7 ○ | 2-280047.XD7 ● | 2-280047.X ○ | 2-280047.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280047.X7.1 ○ | 2-280047.XD7.1 ● | 2-280047.X.1 ○ | 2-280047.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280048.X7 ○ | 2-280048.XD7 ● | 2-280048.X ○ | 2-280048.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280049.X7 ○ | 2-280049.XD7 ● | 2-280049.X ○ | 2-280049.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280049.X7.1 ○ | 2-280049.XD7.1 ● | 2-280049.X.1 ○ | 2-280049.XD.1 ○ |
| with Connecting Frame for Work Table 280045 Table height 850 | 2-280045.X7V ○ | 2-280045.XD7V ○ | 2-280045.XV ○ | 2-280045.XDV ○ |
| Hydraulic Lift for Work Table 280045 see page 162 | | | | 0-289897 ○ |

● = Stock item / ○ = Item is made to order

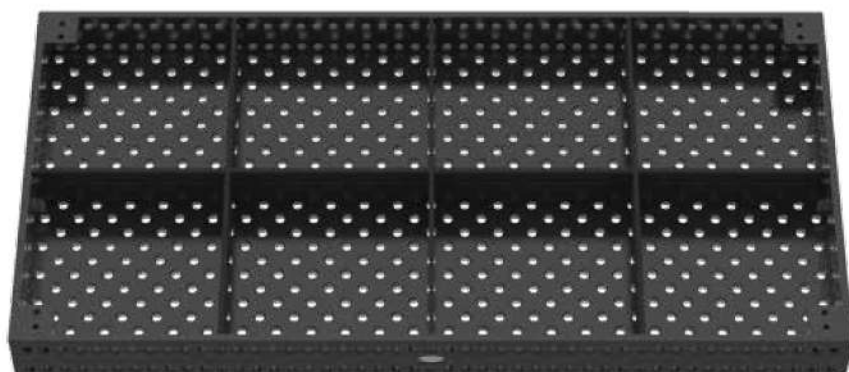
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|--|--|--|---|---|------------------|-------------------|
|  <p>Example for 100 mm grid</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286745.X | 2-286645.X | 2-286545.X | M8 2-286145.X | M12 2-286245.X |

Professional Extreme 750 / Professional Extreme 850
2400x1200x200 mm



Weight: approx. 1.035 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 2400x1200x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


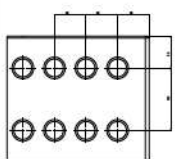
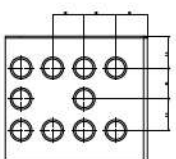
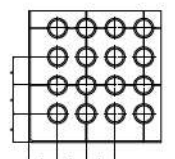
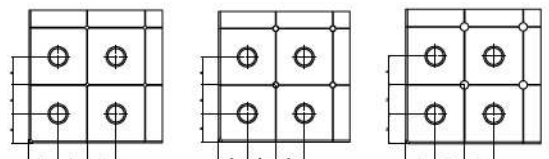
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
2400x1200x200 mm

| 2400x1200x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280030.X7.T1 ● | 2-280030.XD7.T1 ● | 2-280030.X.T1 ○ | 2-280030.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280030.X7 ● | 2-280030.XD7 ● | 2-280030.X ○ | 2-280030.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280030.X7.1 ● | 2-280030.XD7.1 ● | 2-280030.X.1 ○ | 2-280030.XD.1 ○ |
| with Leg with Caster and Locking Brake 650 Table height 850 | 2-280031.X7 ● | 2-280031.XD7 ● | 2-280031.X ○ | 2-280031.XD ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280032.X7 ● | 2-280032.XD7 ● | 2-280032.X ○ | 2-280032.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280032.X7.1 ● | 2-280032.XD7.1 ● | 2-280032.X.1 ○ | 2-280032.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280033.X7 ● | 2-280033.XD7 ● | 2-280033.X ○ | 2-280033.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280034.X7 ● | 2-280034.XD7 ● | 2-280034.X ○ | 2-280034.XD ○ |
| with Leg height-adjustable with Caster and Locking Brake 550-750 Table height 750-950 | 2-280034.X7.1 ● | 2-280034.XD7.1 ● | 2-280034.X.1 ○ | 2-280034.XD.1 ○ |
| with Connecting Frame for Work Table 280030 Table height 850 | 2-280030.X7V ○ | 2-280030.XD7V ○ | 2-280030.XV ○ | 2-280030.XDV ○ |
| Hydraulic Lift for Work Table 280030 see page 162 | | | | 0-289367 ○ |

● = Stock item / ○ = Item is made to order

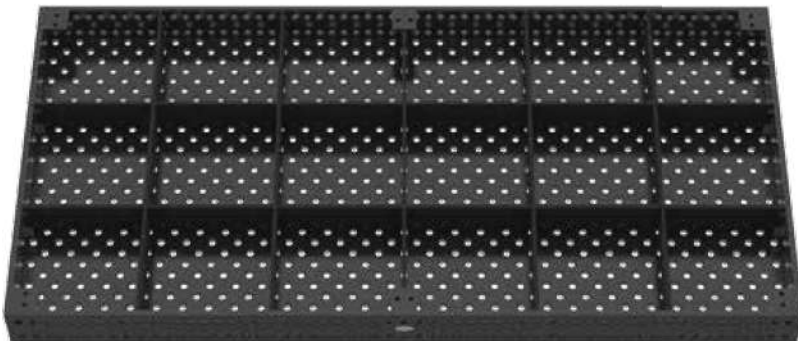
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|---|--|--|---|---|------------------|-------------------|
|  <p>Example for 50 mm grid</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286730.X | 2-286630.X | 2-286530.X | M8 2-286130.X | M12 2-286230.X |

Professional Extreme 750 / Professional Extreme 850
3000x1500x200 mm



Weight: approx. 1.580 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 3000x1500x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.


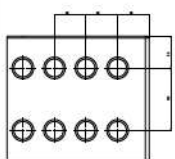
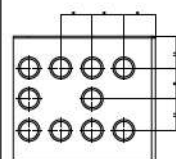
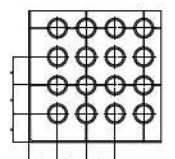
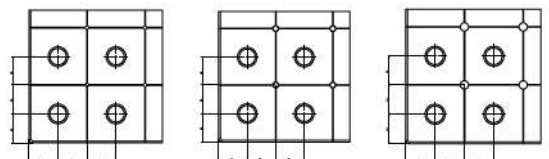
Welding Table are equipped with a standard scale.

Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
3000x1500x200 mm

| 3000x1500x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280040.X7.T1 ● | 2-280040.XD7.T1 ● | 2-280040.X.T1 ○ | 2-280040.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280040.X7 ● | 2-280040.XD7 ● | 2-280040.X ○ | 2-280040.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280040.X7.1 ● | 2-280040.XD7.1 ● | 2-280040.X.1 ○ | 2-280040.XD.1 ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280042.X7 ● | 2-280042.XD7 ● | 2-280042.X ○ | 2-280042.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280042.X7.1 ● | 2-280042.XD7.1 ● | 2-280042.X.1 ○ | 2-280042.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280043.X7 ● | 2-280043.XD7 ● | 2-280043.X ○ | 2-280043.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280044.X7 ● | 2-280044.XD7 ● | 2-280044.X ○ | 2-280044.XD ○ |
| with Connecting Frame for Work Table 280040 Table height 850 | 2-280040.X7V ○ | 2-280040.XD7V ○ | 2-280040.XV ○ | 2-280040.XDV ○ |
| Hydraulic Lift for Work Table 280040 see page 162 | | | | 0-289087 ○ |

● = Stock item / ○ = Item is made to order

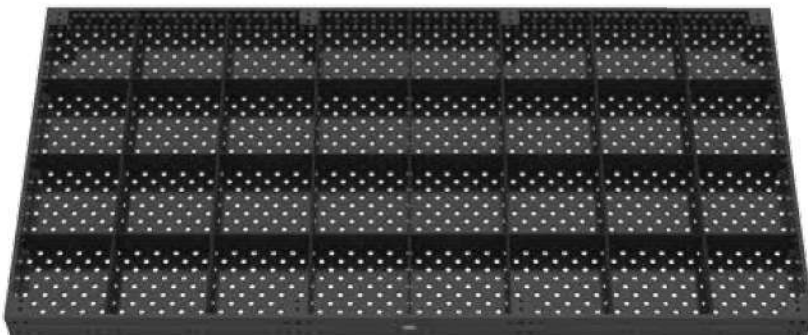
| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|---|---|---|--|--|------------------|-------------------|
|  <p>Example for diagonal grid M8</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286740.X | 2-286640.X | 2-286540.X | M8 2-286140.X | M12 2-286240.X |

Professional Extreme 750 / Professional Extreme 850
4000x2000x200 mm



Weight: approx. 2.500 kg
Weight = Table + Pallet + Leg Standard equipment

Illustration shows Professional Extreme Table with diagonal grid.



Description:

Professional Extreme Table 4000x2000x200 mm, horizontal / vertical hole arrangement on the table top and a parallel hole pattern in a 50 mm grid on the sides. The diameter of the boreholes is 28 mm, the material thickness is approx. 24,5-27 mm. The primary wear surface on the table's top face is made of double hardened and coated tool steel. The four side faces are still constructed from our standard, high quality S355J2+N Steel (St 52/3) to provide the ideal balance of properties for performance, durability, and cost. Grid lines spaced 100 mm apart simplify the set-up of your equipment.

Welding Table are equipped with a standard scale.


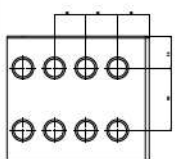
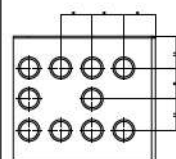
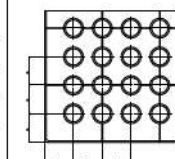
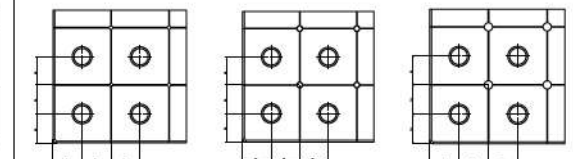
Please find an overview with all information on table leg models on page 150.

Professional Extreme 750 / Professional Extreme 850
4000x2000x200 mm

| 4000x2000x200 | Professional Extreme 750 100 mm grid | Professional Extreme 750 diagonal grid | Professional Extreme 850 100 mm grid | Professional Extreme 850 diagonal grid |
|---|---|---|---|---|
| without legs | 2-280055.X7.T1 ● | 2-280055.XD7.T1 ● | 2-280055.X.T1 ○ | 2-280055.XD.T1 ○ |
| with Leg Standard equipment 650 Table height 850 | 2-280055.X7 ● | 2-280055.XD7 ● | 2-280055.X ○ | 2-280055.XD ○ |
| with Leg Standard equipment 750 Table height 950 | 2-280055.X7.1 ● | 2-280055.XD7.1 ● | 2-280055.X.1 ○ | 2-280055.XD.1 ○ |
| with Leg with Floor Anchoring 650 Table height 850 | 2-280057.X7 ● | 2-280057.XD7 ● | 2-280057.X ○ | 2-280057.XD ○ |
| with Leg with Floor Anchoring 750 Table height 950 | 2-280057.X7.1 ● | 2-280057.XD7.1 ● | 2-280057.X.1 ○ | 2-280057.XD.1 ○ |
| with Leg height-adjustable 550-900 Table height 750-1100 | 2-280058.X7 ● | 2-280058.XD7 ● | 2-280058.X ○ | 2-280058.XD ○ |
| with Leg height-adjustable 450-700 Table height 650-900 | 2-280059.X7 ● | 2-280059.XD7 ● | 2-280059.X ○ | 2-280059.XD ○ |
| with Connecting Frame for Work Table 280055 Table height 850 | 2-280055.X7V ○ | 2-280055.XD7V ○ | 2-280055.XV ○ | 2-280055.XDV ○ |

Hydraulic Lift for Work Table 280055 see page 162 0-289089 ○

● = Stock item / ○ = Item is made to order

| Special equipment for welding table Professional Extreme (see page 82) | | | | | | |
|--|---|---|--|--|------------------|-------------------|
|  <p>Example for diagonal grid + Scale</p> | <p>Surcharge for table sides double hardened (see page 98)</p>  | <p>Surcharge Diagonal Grid for table sides (see page 82)</p>  | <p>Surcharge 50 mm Grid (see page 82)</p>  | <p>Surcharge Diagonal Grid M8 / M12 / M16 thread (see page 82)</p>  | | |
| | Professional Extreme | 2-286755.X | 2-286655.X | 2-286555.X | M8 2-286155.X | M12 2-286255.X |

Professional Extreme 750 / Professional Extreme 850 - Special Sizes



Description:

For a selection of available measurements (max. 1400x3800 mm), see attached chart.

Additional sizes and special materials upon request.

Prices based on quantity.

Discount:

starting at 2 pieces: 5 %

starting at 5 pieces: 10 %

starting at 10 pieces: 15 %

Please find an overview with all information on table leg models on page 150.

Special equipment for welding tables like scale, diagonal grid and scale, coordination scale, 50 mm grid, or diagonal grid with M8 / M12 / M16 thread available by request.

Professional Extreme 750 / Professional Extreme 850 - Special Sizes

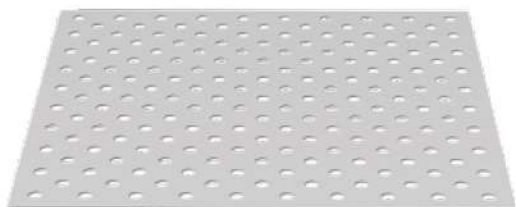
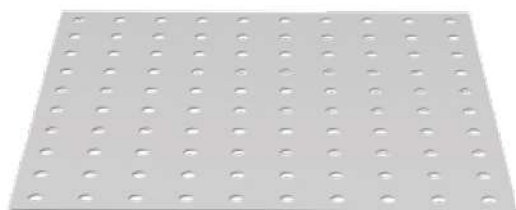
| Measures | Professional Extreme 750 | Professional Extreme 850 |
|------------|--------------------------|--------------------------|
| 600 x 600 | Item No. 2-910606.XD7 | Item No. 2-910606.XD |
| 600 x 800 | Item No. 2-910608.XD7 | Item No. 2-910608.XD |
| 600 x 1000 | Item No. 2-910610.XD7 | Item No. 2-910610.XD |
| 600 x 1400 | Item No. 2-910614.XD7 | Item No. 2-910614.XD |
| 600 x 1600 | Item No. 2-910616.XD7 | Item No. 2-910616.XD |
| 600 x 1800 | Item No. 2-910618.XD7 | Item No. 2-910618.XD |
| 600 x 2000 | Item No. 2-910620.XD7 | Item No. 2-910620.XD |
| 600 x 2200 | Item No. 2-910622.XD7 | Item No. 2-910622.XD |
| 600 x 2400 | Item No. 2-910624.XD7 | Item No. 2-910624.XD |
| 600 x 2600 | Item No. 2-910626.XD7 | Item No. 2-910626.XD |
| 600 x 2800 | Item No. 2-910628.XD7 | Item No. 2-910628.XD |
| 600 x 3000 | Item No. 2-910630.XD7 | Item No. 2-910630.XD |
| 600 x 3200 | Item No. 2-910632.XD7 | Item No. 2-910632.XD |
| 600 x 3400 | Item No. 2-910634.XD7 | Item No. 2-910634.XD |
| 600 x 3600 | Item No. 2-910636.XD7 | Item No. 2-910636.XD |
| 600 x 3800 | Item No. 2-910638.XD7 | Item No. 2-910638.XD |
| 600 x 4000 | Item No. 2-910640.XD7 | Item No. 2-910640.XD |
| 800 x 800 | Item No. 2-910808.XD7 | Item No. 2-910808.XD |
| 800 x 1000 | Item No. 2-910810.XD7 | Item No. 2-910810.XD |
| 800 x 1400 | Item No. 2-910814.XD7 | Item No. 2-910814.XD |
| 800 x 1600 | Item No. 2-910816.XD7 | Item No. 2-910816.XD |
| 800 x 1800 | Item No. 2-910818.XD7 | Item No. 2-910818.XD |
| 800 x 2000 | Item No. 2-910820.XD7 | Item No. 2-910820.XD |
| 800 x 2200 | Item No. 2-910822.XD7 | Item No. 2-910822.XD |
| 800 x 2400 | Item No. 2-910824.XD7 | Item No. 2-910824.XD |
| 800 x 2600 | Item No. 2-910826.XD7 | Item No. 2-910826.XD |
| 800 x 2800 | Item No. 2-910828.XD7 | Item No. 2-910828.XD |
| 800 x 3000 | Item No. 2-910830.XD7 | Item No. 2-910830.XD |
| 800 x 3200 | Item No. 2-910832.XD7 | Item No. 2-910832.XD |

| Measures | Professional Extreme 750 | Professional Extreme 850 |
|-------------|--------------------------|--------------------------|
| 800 x 3400 | Item No. 2-910834.XD7 | Item No. 2-910834.XD |
| 800 x 3600 | Item No. 2-910836.XD7 | Item No. 2-910836.XD |
| 800 x 3800 | Item No. 2-910838.XD7 | Item No. 2-910838.XD |
| 800 x 4000 | Item No. 2-910840.XD7 | Item No. 2-910840.XD |
| 1000 x 1200 | Item No. 2-911012.XD7 | Item No. 2-911012.XD |
| 1000 x 1400 | Item No. 2-911014.XD7 | Item No. 2-911014.XD |
| 1000 x 1600 | Item No. 2-911016.XD7 | Item No. 2-911016.XD |
| 1000 x 1800 | Item No. 2-911018.XD7 | Item No. 2-911018.XD |
| 1000 x 2200 | Item No. 2-911022.XD7 | Item No. 2-911022.XD |
| 1000 x 2400 | Item No. 2-911024.XD7 | Item No. 2-911024.XD |
| 1000 x 2600 | Item No. 2-911026.XD7 | Item No. 2-911026.XD |
| 1000 x 2800 | Item No. 2-911028.XD7 | Item No. 2-911028.XD |
| 1000 x 3000 | Item No. 2-911030.XD7 | Item No. 2-911030.XD |
| 1000 x 3200 | Item No. 2-911032.XD7 | Item No. 2-911032.XD |
| 1000 x 3400 | Item No. 2-911034.XD7 | Item No. 2-911034.XD |
| 1000 x 3600 | Item No. 2-911036.XD7 | Item No. 2-911036.XD |
| 1000 x 3800 | Item No. 2-911038.XD7 | Item No. 2-911038.XD |
| 1000 x 4000 | Item No. 2-911040.XD7 | Item No. 2-911040.XD |
| 1200 x 1400 | Item No. 2-911214.XD7 | Item No. 2-911214.XD |
| 1200 x 1600 | Item No. 2-911216.XD7 | Item No. 2-911216.XD |
| 1200 x 1800 | Item No. 2-911218.XD7 | Item No. 2-911218.XD |
| 1200 x 2200 | Item No. 2-911222.XD7 | Item No. 2-911222.XD |
| 1200 x 2600 | Item No. 2-911226.XD7 | Item No. 2-911226.XD |
| 1200 x 2800 | Item No. 2-911228.XD7 | Item No. 2-911228.XD |
| 1200 x 3000 | Item No. 2-911230.XD7 | Item No. 2-911230.XD |
| 1200 x 3200 | Item No. 2-911232.XD7 | Item No. 2-911232.XD |
| 1200 x 3400 | Item No. 2-911234.XD7 | Item No. 2-911234.XD |
| 1200 x 3600 | Item No. 2-911236.XD7 | Item No. 2-911236.XD |
| 1200 x 3800 | Item No. 2-911238.XD7 | Item No. 2-911238.XD |

| Measures | Professional Extreme 750 | Professional Extreme 850 |
|-------------|--------------------------|--------------------------|
| 1200 x 4000 | Item No. 2-911240.XD7 | Item No. 2-911240.XD |
| 1400 x 1400 | Item No. 2-911414.XD7 | Item No. 2-911414.XD |
| 1400 x 1600 | Item No. 2-911416.XD7 | Item No. 2-911416.XD |
| 1400 x 1800 | Item No. 2-911418.XD7 | Item No. 2-911418.XD |
| 1400 x 2000 | Item No. 2-911420.XD7 | Item No. 2-911420.XD |
| 1400 x 2200 | Item No. 2-911422.XD7 | Item No. 2-911422.XD |
| 1400 x 2400 | Item No. 2-911424.XD7 | Item No. 2-911424.XD |
| 1400 x 2600 | Item No. 2-911426.XD7 | Item No. 2-911426.XD |
| 1400 x 2800 | Item No. 2-911428.XD7 | Item No. 2-911428.XD |
| 1400 x 3000 | Item No. 2-911430.XD7 | Item No. 2-911430.XD |
| 1400 x 3200 | Item No. 2-911432.XD7 | Item No. 2-911432.XD |
| 1400 x 3400 | Item No. 2-911434.XD7 | Item No. 2-911434.XD |
| 1400 x 3600 | Item No. 2-911436.XD7 | Item No. 2-911436.XD |
| 1400 x 3800 | Item No. 2-911438.XD7 | Item No. 2-911438.XD |

Item is made to order

Perforated Aluminum Plate

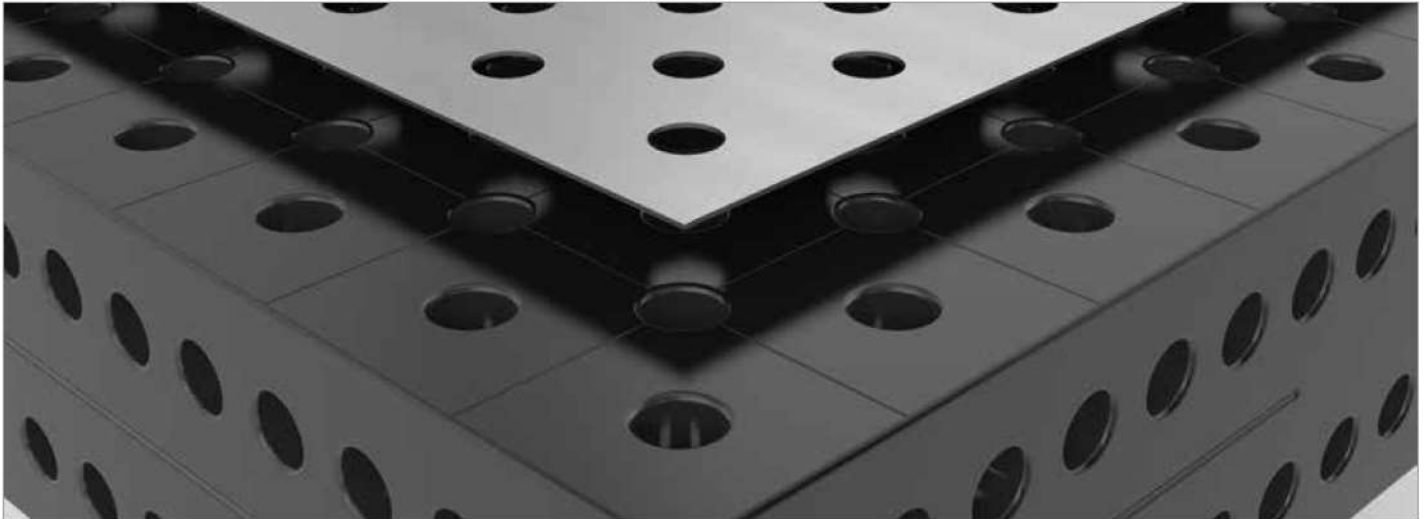


Description:

Perforated Aluminum Plate, especially designed for processing stainless steel, in order to separate iron and stainless steel. Due to the hole pattern that matches the table, a precise support surface is created. A stainless steel version or with grid lines is available upon request.

In order to avoid additional shipping costs, we recommend delivery of the Perforated Aluminum Plate together with the table.

Please find pictures for every product size at www.siegmund.com.



| | Length: (a) | Width: (b) | Height: (c) | Weight: | Grid element spacing 100 mm | diagonal grid |
|--|-------------|------------|-------------|---------------|-----------------------------|----------------|
| Perforated Aluminum Plate for Table 280000 | 1496 mm | 746 mm | 2 mm | approx. 6 kg | 2-280203 ○ | 2-280203.D ○ |
| Perforated Aluminum Plate for Table 280005 | 1196 mm | 596 mm | 2 mm | approx. 4 kg | 2-280205 ○ | 2-280205.D ○ |
| Perforated Aluminum Plate for Table 280010 | 996 mm | 996 mm | 2 mm | approx. 5 kg | 2-280200 ● | 2-280200.D ● |
| Perforated Aluminum Plate for Table 280025 | 1196 mm | 796 mm | 2 mm | approx. 5 kg | 2-280202 ● | 2-280202.D ● |
| Perforated Aluminum Plate for Table 280015 | 1196 mm | 1196 mm | 2 mm | approx. 7 kg | 2-280204 ● | 2-280204.D ● |
| Perforated Aluminum Plate for Table 280035 | 1496 mm | 996 mm | 2 mm | approx. 8 kg | 2-280206 ● | 2-280206.D ● |
| Perforated Aluminum Plate for Table 280050 | 1496 mm | 1496 mm | 2 mm | approx. 11 kg | 2-280207 ● | 2-280207.D ● |
| Perforated Aluminum Plate for Table 280020 | 1996 mm | 996 mm | 2 mm | approx. 10 kg | 2-280201 ● | 2-280201.D ● |
| Perforated Aluminum Plate for Table 280060 | 996 mm | 1196 mm | 2 mm | approx. 6 kg | 2-280208 ● | 2-280208.D ● |
| Perforated Aluminum Plate for Table 280060 (2x 280208 / 280208.D) | | | | approx. 12 kg | 2-280208.2 ● | 2-280208.D.2 ● |
| Perforated Aluminum Plate for Table 280045 (2x 280201 / 280201.D) | | | | approx. 20 kg | 2-280201.2 ● | 2-280201.D.2 ● |
| Perforated Aluminum Plate for Table 280030 (2x 280204 / 280204.D) | | | | approx. 15 kg | 2-280204.2 ● | 2-280204.D.2 ● |
| Perforated Aluminum Plate for Table 280040 (2x 280207 / 280207.D) | | | | approx. 23 kg | 2-280207.2 ● | 2-280207.D.2 ● |
| Perforated Aluminum Plate for Table 280055 (4x 280201 / 280201.D) | | | | approx. 40 kg | 2-280201.4 ● | 2-280201.D.4 ● |
| Perforated Aluminum Plate for Table 280040 (3x 280206 / 280206.D) | | | | approx. 23 kg | 2-280206.3 ● | 2-280206.D.3 ● |

● = Stock item / ○ = Item is made to order