



Customer: \_\_\_\_\_ Enquiry recorded by: \_\_\_\_\_  
 Address: \_\_\_\_\_  
 Name: \_\_\_\_\_ Department: \_\_\_\_\_  
 Phone: \_\_\_\_\_ Fax: \_\_\_\_\_  
 e-mail: \_\_\_\_\_ Date: \_\_\_\_\_

Press/Machine (manufacturer/type): \_\_\_\_\_

Operation: \_\_\_\_\_

Pressing force: \_\_\_\_\_ kN Working temperature: \_\_\_\_\_ °C Upper die: \_\_\_\_\_ kg

Retention force: \_\_\_\_\_ kN Stroke frequency: \_\_\_\_\_ Strokes/min. Lower die: \_\_\_\_\_ kg

Acceleration: \_\_\_\_\_ g Die changing frequency: \_\_\_\_\_ per day/week

Ejecting force bed/slide: \_\_\_\_\_ kN

Die changing direction: lateral  front, rear

Slide dimensions: a \_\_\_\_\_ mm, b \_\_\_\_\_ mm,

T-slot DIN 650: a \_\_\_\_\_ mm, b \_\_\_\_\_ mm, h \_\_\_\_\_ mm, f \_\_\_\_\_ mm

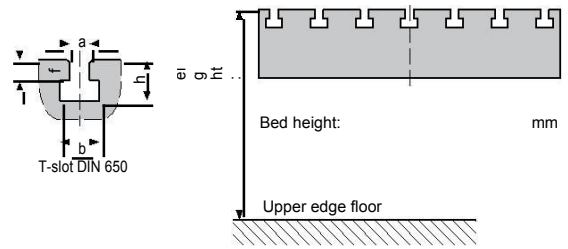
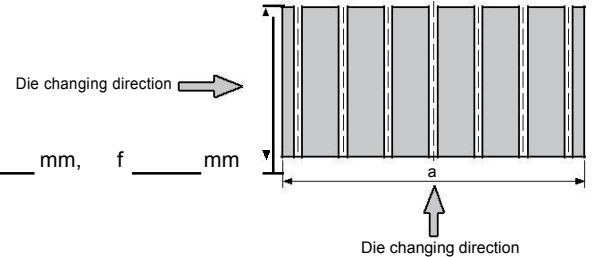
Bed dimensions: a \_\_\_\_\_ mm, b \_\_\_\_\_ mm,

T-slot DIN 650: a \_\_\_\_\_ mm, b \_\_\_\_\_ mm, h \_\_\_\_\_ mm, f \_\_\_\_\_ mm

Clamping edge\* T \_\_\_\_\_ mm

Clamping slot\* T \_\_\_\_\_ mm

T1 \_\_\_\_\_ mm  
B \_\_\_\_\_ mm



\* for possible clamping methods, see group 1, page 4

Existing **clamping positions** on the slide (example: 6 x M20): \_\_\_\_\_

Existing **clamping positions** on the bed (example: 4 x M20): \_\_\_\_\_

Proposal **clamping elements** slide: slide: \_\_\_\_\_

bed: \_\_\_\_\_

Proposal die **changing technique**: \_\_\_\_\_  
 (e.g. consoles, roller bars, ball bars, die carts; driven console)

Proposal **clamping hydraulics**: \_\_\_\_\_

(Cont'd on the rear)

