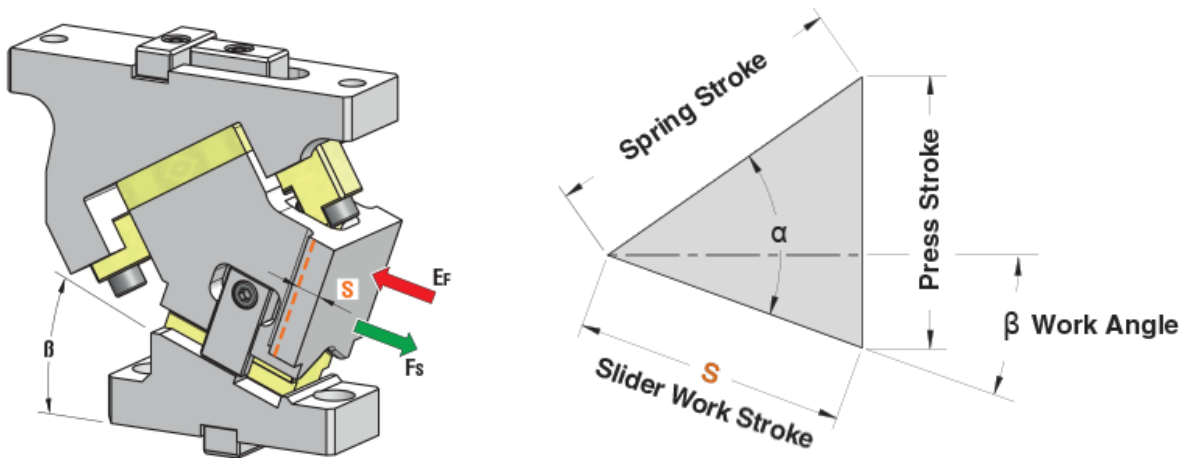




1. CAM DIAGRAM



OMCR CODE	Work Angle β	Slider Work Stroke S (mm)	Press Stroke (mm)	Spring Stroke (mm)	$\alpha - \beta$	α
CHD065.00	0°	14,98	17,85	23,3	50°	50°
CHD065.05	5°	15,62	16,92	22	45°	50°
CHD065.10	10°	15,64	15,64	20,1	40°	50°
CHD065.15	15°	16,96	15,86	20	35°	50°
CHD065.20	20°	18,43	16,30	20	30°	50°
CHD065.25	25°	18,00	15,21	18	25°	50°
CHD065.30	30°	17,36	14,15	16	20°	50°
CHD065.35	35°	18,87	14,96	16	15°	50°
CHD065.40	40°	20,57	16,00	16	10°	50°
CHD065.45	45°	22,54	17,33	16	5°	50°
CHD065.50	50°	23,34	17,88	15	0°	50°
CHD065.55	55°	26,05	20,03	15	-5°	50°
CHD065.60	60°	31,51	24,51	16	-10°	50°
CHD065.65	65°	36,57	29,00	16	-15°	50°



2. WORK FORCE DISTRIBUTION (kN) FOR 1 MILLION CYCLES

The following diagrams illustrate the maximum possible ranges of camforce applicable in several portions of the work area but always working in the exact direction of slider work stroke. If several forces are applied simultaneously on the work area, their common center has to be specified and compared with the tabular infos. The sum of all forces has to be lower than the corresponding tabular value.

F_s

Max Work Force with shoulder

F_k

Max Work Force with fitting keys

For CHD065 and CHD065SL with SL ≤ 30 mm

Assembly with shoulder

		WIDTH					
		10	15	15	15	10	
HEIGHT	β=0°÷65°	36	3	18	37	18	3
		36	5	23	60	23	5
		36	4	21	33	21	4

Assembly with fitting keys

		WIDTH					
		10	15	15	15	10	
HEIGHT	β=0°÷65°	36	3	9	10	18	3
		36	5	12	16	23	5
		36	4	15	22	21	4

For CHD065SL with 30 < SL ≤ 60 mm

Assembly with shoulder

		WIDTH					
		10	15	15	15	10	
HEIGHT	β=0°÷65°	36	3	9	22	9	3
		36	5	13	39	13	5
		36	4	15	29	15	4

Assembly with fitting keys

		WIDTH					
		10	15	15	15	10	
HEIGHT	β=0°÷65°	36	3	9	10	18	3
		36	5	12	16	23	5
		36	4	15	22	21	4