

SAMPLE REQUEST

Company name:			
Address:		City, area code:	
Contact person:		Position:	
e-mail and tel.:			

MACHINE AND PROCESSING DATA

INJECTION

Machine brand model and year:			
Hot Runners (brand and type):		Cavities n.:	
Accumulator			
Screw diameter (mm):		Screw L/D:	
Clamping force (t):			
Date of last cleaning:			
Type and/or brand of purging compound:			

EXTRUSION

Machine brand, model and year:			
Flat head (plastex, extruded film, etc.)		Other profiles	
Multilayer		With dosing pump	
Venting hole		With vacuum pump	
Number of screws:			
Screw diameter (mm):		Screw L/D:	
Date of last cleaning:			
Type and/or brand of purging compound:			

EXTRUSION BLOW MOLDING

Machine brand, model and year:			
Multilayer		With accumulator	
Screw diameter (mm):		Screw L/D:	
Die producer:			
Number of parisons:			
Date of last cleaning:			
Type and/or brand of purging compound:			

BLOWN /CAST FILM MACHINE

Machine brand, model and year:			
Multilayer		With volumetric dosing device	
Feeding device			
Screw diameter (mm):		Screw L/D:	
Die producer:		Die diameter:	
Date of last cleaning:			
Type and/or brand of purging compound:			

CLEANING PROCESS

Material change	From:		To:
Color change	From:		To:
Processing temp.(°C)	From:		To:
Black specks	YES	NO	

NOTES: _____
